

IP 20 distributed inputs/outputs

Advantys™ OTB

Optimized Terminal Block

Catalog
January

06



Distributed I/O system for network or fieldbus

Selection guide **pages 4 and 5**

- Presentation, description *page 6*
- Characteristics *pages 7 and 8*
- References *page 9*
- Dimensions, schemes *page 10*
- Mounting *page 11*

Discrete I/O extension modules

Selection guide **pages 12 to 15**

- Presentation, description *page 16*
- Characteristics *page 17*
- References *page 18 and 19*
- Dimensions, connections *pages 20 to 23*

Analog I/O extension modules

Selection guide **pages 24 and 25**

- Presentation, description *page 26*
- Characteristics *pages 27 and 28*
- References, dimensions *page 29*
- Connections *pages 30 and 31*

Telefast® pre-wired system for extension modules

Selection guide **pages 32 and 33**

- Presentation, description *pages 34 to 36*
- Compatibility *page 37*
- Characteristics *pages 38 and 39*
- Curves *pages 40 and 41*
- References, dimensions *pages 42 and 43*
- Schemes *pages 44 to 47*

IP 20 distributed inputs/outputs

Distributed I/O system for network or fieldbus
Advantys™ OTB

| | |
|-------------------------------|---|
| Applications | Data exchange between a control source (PLC, variable speed drives, PC, etc.) and the inputs and outputs |
| Type of bus or network | Ethernet TCP/IP network |



| | | |
|---------------------------------|--------------------------------|----------------|
| Nature of bus or network | Mixed local industrial network | |
| Structure | Physical interface | 10/100 BASE-T |
| | Access method | CSMA-CD |
| | Transfer rate | 10/100 Mbits/s |

| | | |
|-------------------------------|--|---|
| Medium | Shielded dual twisted pair via Ethernet ConneXium cabling system | |
| Configuration | Number of devices | 256 max. per network segment. Unlimited using switches. |
| | Maximum length (distance) | 500 m (1640.4 ft.) according to standard 802.3 1000 m (3280.8 ft.) with ConneXium cabling system |
| Digital inputs/outputs | Number of I/O | 20 I/O |
| | Number of inputs | 12, 24 V $\overline{\text{sink}}$ /source (PNP or NPN) inputs |
| | Number of outputs | 6 relay outputs and 2, 24 V $\overline{\text{sink}}$ transistor, source (PNP) outputs ♦ |

| | |
|---------------------------|---------------------------------|
| Type of connection | Removable screw terminal blocks |
|---------------------------|---------------------------------|

| | | |
|-------------------------------|-----------------------------|---|
| Input/output expansion | Number of expansion modules | 7 digital or analog input/output modules, or connection accessories |
| | Maximum I/O configuration | With interface module: - 132 with screw terminal I/O expansion module - 244 with type HE10 connector I/O expansion module - up to 48 analog I/O (24 input channels and 24 output channels) |

| | |
|-----------------------|--------------------------------------|
| Supply voltage | 24 V $\overline{\text{sink}}$ supply |
|-----------------------|--------------------------------------|

| | | |
|---------------------------------|------------------------|---|
| Integrated I/O functions | Counting, 5 kHz | 2 channels, 32 bits (0...4,294,967,296 points) - dedicated digital inputs - up/down counting with preset value |
| | Counting, 20 kHz | 2 channels, 32 bits (0...4,294,967,296 points) - dedicated digital inputs/outputs - up/down counting, up counting, down counting, frequency meter |
| | Pulse generator, 7 kHz | 2 PWM function channels (output with pulse width modulation) and PLS function (pulse generator output) |

| | |
|-------------|----------------------|
| Type | OTB 1E0 DM9LP |
|-------------|----------------------|

| | |
|-------------|----|
| Page | 10 |
|-------------|----|

♦ For sink (NPN) outputs, see the expansion modules starting on page 10.

Data exchange between a control source (PLC, variable speed drives, PC, etc.) and the inputs and outputs

| | |
|-------------|-----------------------|
| CANopen bus | Modbus Serial network |
|-------------|-----------------------|



| | |
|--|---|
| CAN fieldbus | Local RS 485 network |
| ISO 11898 (SUB-D 9-pin connector) | RS 485 (2 x RJ 45 connectors in parallel) |
| CSMA-MA, multimaster | Master-slave |
| 10...1000 Kbits/s depending on distance | 1.2...38.4 kbauds |
| Shielded dual twisted pair | Dual twisted pair |
| 127 slaves | 32 slaves per segment |
| From 30 m / 98.4 ft. (1 Mbits/s) to 1000 m / 3280.8 ft. (> 50 Kbits) | Up to 1000 m (3280.8 ft.) |
| 20 I/O | |
| 12, 24 V \bar{c} sink/source (PNP or NPN) inputs | |
| 6 relay outputs and 2, 24 V \bar{c} transistor, source (PNP) outputs ♦ | |
| Removable screw terminal blocks | |
| 7 digital or analog input/output modules, or connection accessories | |
| With interface module: <ul style="list-style-type: none"> - 132 with screw terminal I/O expansion module - 244 with type HE10 connector I/O expansion module - up to 48 analog I/O (24 input channels and 24 output channels) | |
| 24 V \bar{c} supply | |
| 2 channels, 32 bits (0...4,294,967,296 points) <ul style="list-style-type: none"> - dedicated digital inputs - up/down counting with preset value | |
| 2 channels, 32 bits (0...4,294,967,296 points) <ul style="list-style-type: none"> - dedicated digital inputs/outputs - up/down counting, up counting, down counting, frequency meter | |
| 2 PWM function channels (output with pulse width modulation) and PLS function (pulse generator output) | |

OTB 1C0 DM9LP

OTB 1S0 DM9LP

9

9

♦ For sink (NPN) outputs, see the expansion modules starting on page 10.



Presentation

There is an increasing tendency for machine manufacturers to design their automation systems using modular architectures. The use of inputs/outputs (I/Os) is becoming more and more common. The Advantys OTB offer is an ideal solution for “optimized” type distributed input/output requirements. This offer, complementing the Advantys interface family, has been designed to provide the right technical-economical balance and to meet the needs of machine manufacturers and users seeking the best compromise between size, ease of cabling, setting-up and costs. Open and modular, the Advantys OTB solution enables the creation of industrial I/O islands managed by a master controller (PLC, PC or variable speed drive) via a fieldbus or communication network.

With its expandable block type architecture, the Advantys OTB solution adapts to all configurations of automation system islands. The Advantys OTB offer is particularly economical for small and medium size islands. In addition, the optimized sizes of this offer are ideally suited to the size of enclosures for distributed I/Os that are located as near to the machine as possible. This solution reduces cabling time and costs and, at the same time, takes into account the modular architecture of the machine.

Furthermore, the Advantys OTB offer proposes fewer references relating to spare parts and accessories that are required for creating an island.

The Advantys OTB offer has also been designed to be as simple as possible. This offer includes 3 communication bases (interface modules) for the various types of network or fieldbus: CANopen, Ethernet TCP/IP or Modbus RS 485 Serial Line. Inputs and outputs are directly integrated in the interface modules. Each base incorporates 20 I/O:

- 12, 24 V $\bar{\bar{}}$ inputs,
- 6 relay outputs,
- 2, 24 V $\bar{\bar{}}$ solid-state outputs.

All the bases use a 24 V $\bar{\bar{}}$ supply. Of monobloc design, each Advantys OTB interface module can be fitted with expansion modules.

With its range of I/O expansions, the Advantys OTB offer provides a modularity that allows all requirements to be met, commencing with a base that can be fitted with up to 7 digital or analog I/O modules. The expansion modules, like the interface modules, simply clip-on to 35 mm (1.37") symmetrical rail and enable configurations of up to 132 digital I/O and up to 48 analog I/O channels, or a mixture of both types (within the limit of 7 expansion modules), to be obtained.

Sensors and actuators are connected to the interface modules and I/O expansion modules using removable screw terminal blocks. All Advantys OTB modules provide an IP 20 degree of protection. To simplify sensor and actuator connections, as well as linking commons, the Advantys OTB offer also includes a commoning module. This module, as with all the other modules of the Advantys OTB range, allows the through connection of the internal bus or network (passively in this case) and enables connection of the commons in two isolated groups for each commoning module.

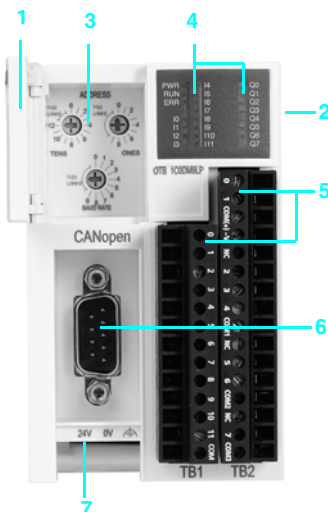
Description

The Advantys OTB 1●0 DM9LP (1) interface modules comprise:

- 1 An access door to the speed and network address coding wheels.
- 2 A connector for expansion modules (right-hand side).
- 3 Three coding wheels (depending on model) for island address and bus or network communication speed adjustment.
- 4 Indicator lights (communication status and I/O states).
- 5 Screw terminal connectors for connection of inputs/outputs.
- 6 Connectors for connection of bus or communication network.
- 7 Terminals for connection of 24 V $\bar{\bar{}}$ supply.

Mounting: the interface modules mount on 35 mm (1.37") symmetrical rail.

(1) Only the communication part is dedicated to each fieldbus or network and can differ. The general description remains the same.



Environmental characteristics

| | | | |
|--|-----------------------------|------------------------|--|
| Product certifications | | | cULus, CE |
| Temperature | Operation | °C | 0...+55 ° (32...+131 °F) |
| | Storage | °C | -25...+70 ° (-13...+158 °F) |
| Relative humidity | | | 30...95%, without condensation |
| Degree of protection | | | IP 20 |
| Altitude | Operation | m | 0...2000 (0...6562 ft) |
| | Storage | m | 0...3000 (0...9843 ft) |
| Vibration resistance | | Hz | 10...57, amplitude 0.075 mm (0.00024"), acceleration 57...150 Hz |
| | | m/s² | 9.8 (1 gn) |
| Shock resistance | | m/s² | 147 (15 gn), for 11 ms |
| Resistance to electrostatic discharge | Conforming to IEC 61000-4-2 | kV | 4 on contact, 8 in air |
| Resistance to radiated fields | Conforming to IEC 61000-4-3 | V/m | 10 |
| Immunity to fast transient voltages | Conforming to IEC 61000-4-4 | kV | 0.5 for the I/Os, 1 for the 24 V \pm supply |
| Mounting | | | On 35 mm (1.37") symmetrical rail |

Interface module characteristics

| Interface module type | | | OTB 1E0 DM9LP | OTB 1C0 DM9LP | OTB 1S0 DM9LP |
|---|-------------------------------|---------------------------|--|--|------------------------------|
| Type of bus/network | | | Ethernet TCP/IP Modbus | CANopen | Modbus RS 485 Serial line |
| Transmission | Transfer rate | | 10 or 100 Mb/s | 10 Kbits/s...1 Mb/s | 1.2...38.4 kbauds |
| | Medium | | Dual twisted pair, ConneXium | Shielded dual twisted pair | Dual twisted pair |
| Structure | Type | | 10/100 BASE-T | EN 50325 ISO 11898 | Modbus.org |
| | Method | | CSMA-CD | CSMA-MA, multimaster with priority | Master-slave |
| Configuration | Maximum number of devices | | 256 max. per segment, unlimited using switches | 127 | 32 per segment |
| | Maximum length of bus/network | m | 500 (1640 ft) 1000 (3281 ft) with ConneXium | 30 (98.4 ft) for 1 Mb/s 5000 (16400 ft) for 10 Mb/s | 1000 (3281 ft) |
| Type of port (bus/network connector) | | | RJ 45 | SUB-D (DB9) | 2 x RJ 45 |
| Power supply | Nominal | V \pm | 24, non isolated | | |
| | Voltage limits | V \pm | 20.4...26.4 including ripple | | |
| | Maximum input current | mA | 700 (at 26.4 V) | | |
| | Maximum inrush current | A | 50 | | |
| | Consumption | W | 19 (interface module with 7 I/O expansion modules) | | |
| Number of 24 V \pm inputs | | | 12 | | |
| Number and type of outputs | | | 6 relay 2 solid-state, source (PNP) ♦ | | |
| Input/output connections | | | Removable screw terminal block | | |
| Input/output expansion | Maximum number of modules | | 7 | | |
| | Maximum number of I/O | | - 132 with screw/spring terminals, - 244 with modules incorporating type HE10 connector - up to 48 analog I/O (24 input channels and 24 output channels) | | |
| Integrated functions | | | | | |
| Counting | Number of channels | | 4 | | |
| | Frequency | kHz | 5 x 2 channels, 20 x 2 channels (depending on configuration) | | |
| | Capacity | | 32 bits x 2 channels | | |
| Movement | Number of channels | | 2 | | |
| | Frequency | kHz | 7 | | |
| | Functions | | PWM (output with pulse width modulation), PLS (pulse generator output) | | |

♦ For sink (NPN) outputs, see the expansion modules starting on page 10.

Input characteristics

| | | |
|------------------------------------|-----------------------------|--|
| Number of input channels | | 12 |
| Nominal input voltage | V \equiv | 24, sink or source (positive or negative logic, PNP or NPN) |
| Common | | 1 |
| Input voltage limits | V \equiv | 20.4...26.4 |
| Nominal input current | mA | 5 for I0 and I1, I6 and I7; 7 for the others |
| Input impedance | kΩ | 5.7 for I0 and I1, I6 and I7; 4.7 for the others |
| Filtering time | At state 1 | μ s 35 for I0 and I1, I6 and I7; 40 for the others |
| | At state 0 | μ s 45 for I0 and I1, I6 and I7; 150 for the others |
| Programmable filtering time | ms | Electronic filtering time - 3 or 12 depending on configuration |
| Isolation | | No isolation between channels, isolation with internal logic using photocouplers |

Transistor output characteristics (solid-state)

| | | |
|--|---------------------|--|
| Number of output channels | | 2 |
| Output logic | | Source (positive logic, PNP) |
| Common | | 1 |
| Nominal output values | Voltage | V \equiv 24 |
| | Current | A 0.3 |
| Output value limits | Voltage | V \equiv 20.4...28.8 |
| | Current per channel | A 0.36 |
| | Current per common | A 0.72 |
| Response time | At state 1 | μ s 5 for Q0 and Q1; 300 for other outputs |
| | At state 0 | μ s 5 for Q0 and Q1; 300 for other outputs |
| Voltage drop (voltage at state 1) | V \equiv | 1 max. |
| Maximum inrush current | A | 1 |
| Leakage current | mA | 0.1 |
| Induction L/R | ms | 10 (28.8 V \equiv , 1 Hz) |
| Overvoltage protection | V \equiv | 39 \pm 1 |
| Maximum power (filament lamp) | W | 8 |
| Isolation | \sim ms | 500 (no isolation between channels, isolation with internal logic using photocouplers) |

Relay output characteristics

| | | |
|---|---------------------------------|---|
| Number of output channels | | 6 |
| Commons | Common 1 | 3 contacts (relay) NO |
| | Common 2 | 2 contacts (relay) NO |
| | Common 3 | 1 contact (relay) NO |
| Nominal output values (1) (resistive or inductive load) | Voltage | V \equiv 30 V \sim 240 |
| | Current per channel | A 2 |
| | Current per common | A 8 |
| Minimum switchable load | mA/V \equiv | 0.1 (reference value) |
| Contact resistance (unused condition) | mΩ | 30 max. |
| Insulation voltage (rms) | V \sim | 1500 for 1 minute |
| Consumption for all the outputs | At state 1 | 5 V \equiv mA 30 24 V \equiv mA 40 |
| | At state 0 | 5 V \equiv mA 5 |
| | Electrical durability | |

Commoning block characteristics

| | | |
|---|------------------------------|--|
| Commoning block type | | OTB 9ZZ 61JP |
| Application | | Passive, inter-module |
| Commons | | 2 groups of 10 terminals |
| Nominal output values (1) (resistive or inductive load) | Voltage | V \equiv 19...30 V \sim 215...240 |
| | Current per channel | A 2 |
| | Current per group of commons | A 8 |

(1) With 1800 operations max./hour:
- electrical life: 100,000 operations min.,
- mechanical life: 20 x 10⁶ operations min.

IP 20 distributed inputs/outputs

Distributed I/O system for network or fieldbus

Advantys™ OTB

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OTB 1C0 DM9LP

Interface modules with integrated digital I/O

| Supply voltage | Number and type of | | | Number of commons by I/SO/RO (1) | Connection | Fieldbus or network | Reference | Weight lb (kg) |
|------------------------------|------------------------------|------------------------------|--------------------------------|----------------------------------|--------------------------------|---------------------------|----------------------|-----------------|
| | inputs | solid-state outputs | relay outputs | | | | | |
| 24 V $\overline{\text{---}}$ | 12 I | 2 O | 6 O | 1/1/3 | Removable screw terminal block | CANopen | OTB 1C0 DM9LP | 0.42 (0.195) |
| | 24 V $\overline{\text{---}}$ | 24 V $\overline{\text{---}}$ | 30 V $\overline{\text{---}}$ / | | | | | |
| | IEC type 1 | 0.3 A | 240 V \sim / 2 A | | | | | |
| | | | | | | Ethernet TCP/IP/Modbus | OTB 1E0 DM9LP | 0.40 (0.185) |
| | | | | | | Modbus RS 485 Serial line | OTB 1S0 DM9LP | 0.41 (0.190) |

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OTB 1E0 DM9LP

Separate components

| Description | Usage | Number of commons | wires | Reference | Weight lb (kg) |
|-----------------------------------|---|-------------------|--------|---------------------|-----------------|
| Commoning modules | For grouping input or output commons, 8 A maximum; inter-module | 2 isolated groups | 2 x 10 | OTB 9ZZ 61JP | 0.22 (0.100) |
| Software and Documentation | Configuration software and hardware user guides | – | – | FTX ES00 | 0.11 (0.050) |

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OTB 1S0 DM9LP

Accessories

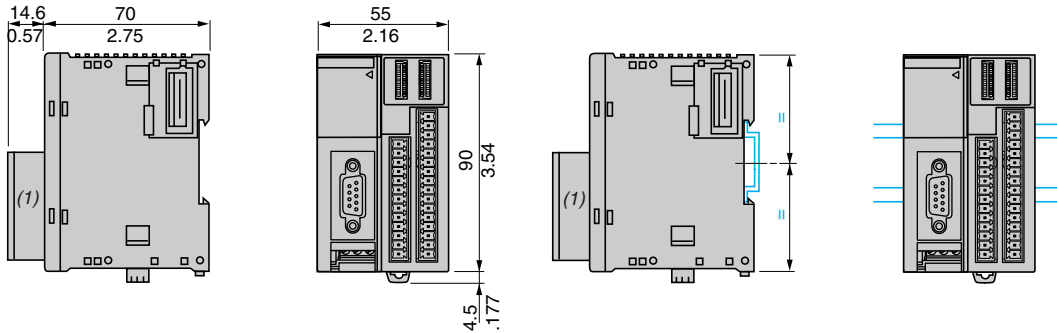
| Description | Usage | Type of connector | Length m | Unit reference | Weight lb (kg) |
|---|---|---|----------|------------------------|-----------------|
| End of line adaptors (sold in lots of 2) | For end of RS 485 line, R = 120 Ω , C = 1 nF | RJ 45 | – | VW3 A8 306 RC | 0.44 (0.200) |
| “T” tap-offs, Modbus | | 1 x RJ 45 male and 2 x RJ 45 female | 0.3 | VW3 A8 306 TF03 | – |
| | | | 1.0 | VW3 A8 306 TF10 | – |
| Connection cables for Modbus bus Serial line | RJ 45 connection (with screw or spring connector) | 1 x RJ 45 one end, free wires other end | 3.0 | VW3 A8 306 D30 | 0.33 (0.150) |
| | Point-to-point connection | 2 x RJ 45 | 0.3 | VW3 A8 306 R03 | 0.11 (0.050) |
| | | | 1.0 | VW3 A8 306 R10 | 0.11 (0.050) |
| | | | 3.0 | VW3 A8 306 R30 | 0.33 (0.150) |
| Shielded dual twisted pair cables | RS 485 | Without connector | 100 | TSX CSA 100 | – |
| | | | 200 | TSX CSA 200 | – |
| | | | 500 | TSX CSA 500 | – |

(1) Input, Solid-state Output, Relay Output.

Dimensions

OTB 1●0 DM9LP

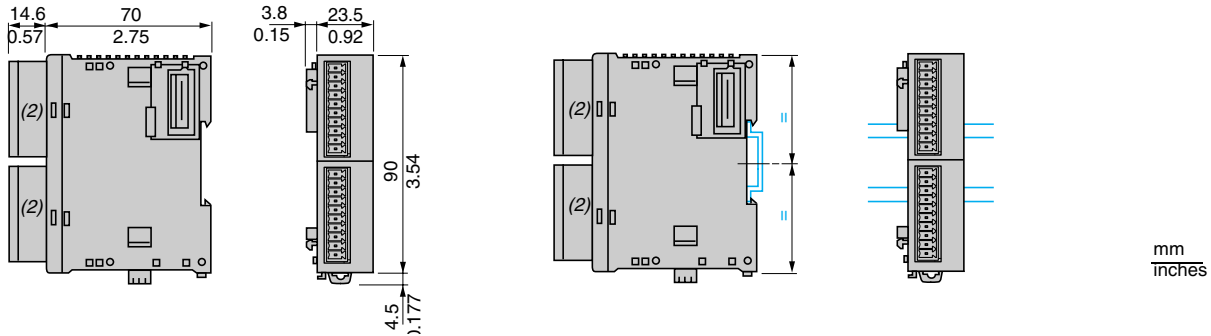
Mounting on symmetrical 35 mm \perp rail



(1) With removable screw terminal block type connector.

OTB 9●Z 61JP

Mounting on symmetrical 35 mm \perp rail



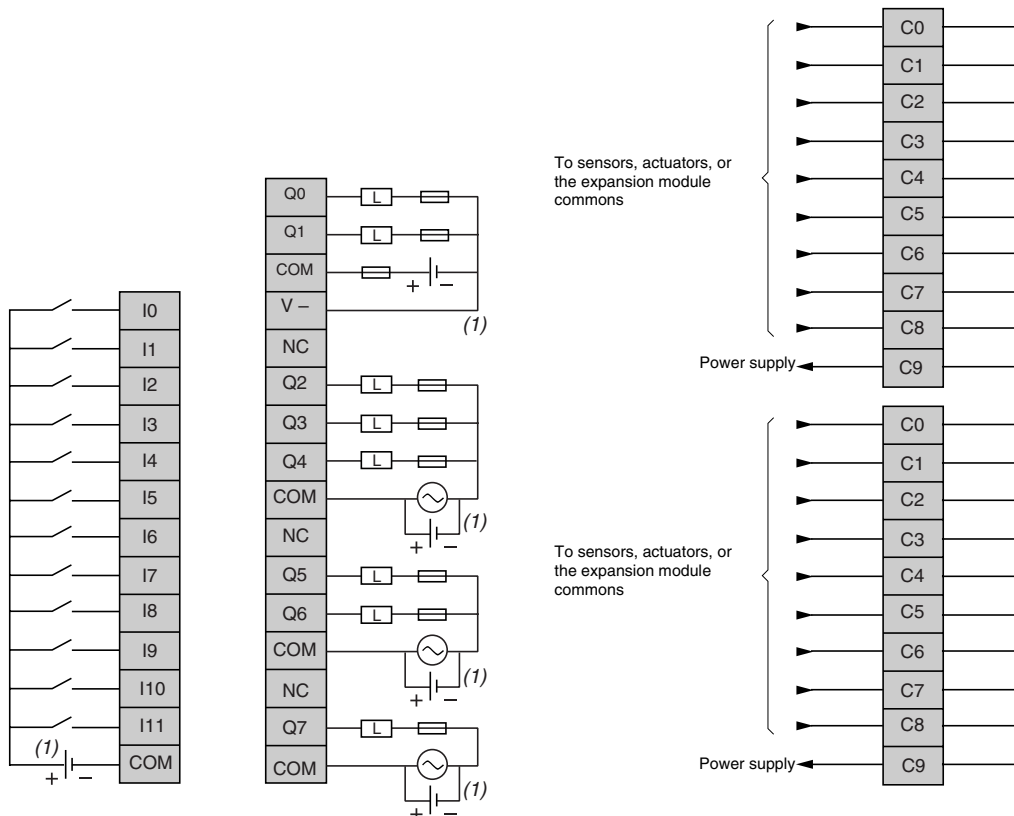
(2) With removable screw terminal block type connectors.

mm
Inches

Schemes

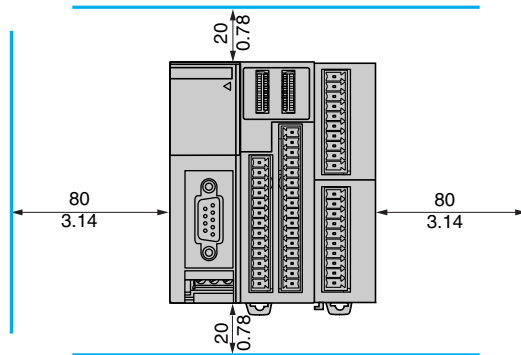
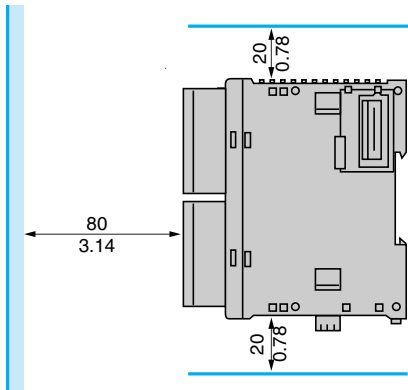
OTB 1●0 DM9LP

OTB 9●Z 61JP



(1) Supply connection for sink inputs, source outputs (positive logic).

Installation rules



mm
inches

Important:

- Must not be horizontally or flat mounted
- Avoid placing the module over a source of heat (transformer, power supply, power contactor, etc.)

Applications

Discrete I/O modules



Type

| | | |
|--|--------------------------|--------------------------|
| 8, 24 V \equiv inputs (TWD DDI 8DT) | 16, 24 V \equiv inputs | 32, 24 V \equiv inputs |
| 8, 120 V \sim inputs (TWD DAI 8DT) | | |

Connection

| | |
|-----------------------------------|--|
| By removable screw terminal block | By HE 10 type connector Allows use of the Telefast pre-wired system |
|-----------------------------------|--|

Inputs

Voltage ranges

Input current

Input logic

Commons

Response time

- Energisation
- De-energisation

| | | |
|---|-----------------|-----------------|
| 20.4...28.8 V \equiv (TWD DDI 8DT) | | |
| 85...132 V \sim (TWD DAI 8DT) | | |
| 15 mA per point | 7 mA per point | 5 mA per point |
| Sink (1) | Sink/source (1) | |
| 1 common point (TWD DDI 8DT) | | 2 common points |
| 2 common points (TWD DAI 8DT) | | |
| 4 ms (TWD DDI 8DT), 25 ms (TWD DAI 8DT) | | |
| 4 ms (TWD DDI 8DT), 30 ms (TWD DAI 8DT) | | |

Outputs

Output types

Voltage range

Commons

Output current

- Per output
- Per group of channels

Isolation

Between channels : common point,
Between bus and channels : by photocoupler

I/O module type

| | | | |
|-------------|--------------|--------------|--------------|
| TWD DAI 8DT | TWD DDI 16DT | TWD DDI 16DK | TWD DDI 32DK |
|-------------|--------------|--------------|--------------|

Page

18

(1) Sink input : positive logic, source input : negative logic.

Discrete mixed I/O modules



4, 24 V \sim inputs/4 relay outputs

16, 24 V \sim inputs/8 relay outputs

By removable screw terminal block

By non-removable spring terminal block

20.4...28.8 V \sim

7 mA per point

Sink/source

1 common point

4 ms

4 ms

1 N/O contact

240 V \sim , 30 V \sim

1 common point

2 common points

2 A (Ith)

7 A (Ith)

Between input channels : common point, between output channels : common point
Between bus and channels : by photocoupler

TWD DMM 8DRT

TWD DMM 24DRF

18

Applications

8/16 output modules with removable screw terminal block



Type

8, 24 V \equiv transistor outputs 8 relay outputs 16 relay outputs

Connection

By removable screw terminal block

Inputs

- Voltage range
- Input current
- Input logic
- Commons
- Response time
 - Energisation
 - De-energisation

Outputs

- Output types
- Voltage range
- Logic (1)
- Commons
- Output current
 - Per output
 - Per group of channels

| Transistor | | Relay with 1 N/O contact | |
|------------------------|--------|------------------------------|----------|
| 20.4...28.8 V \equiv | | 240 V \sim , 30 V \equiv | |
| Sink | Source | - | |
| 1 common point | | 2 common points | |
| 0.3 A nominal | | 2 A max. | |
| 3 A at 28.8 V | | 7 A max. | 8 A max. |

Isolation

Between channels: common point
Between bus and channels: by photocoupler.

Between channels: common point.
Between bus and channels: 1500 V \sim for 1 minute.

Output module type

TWD DDO 8UT TWD DDO 8TT TWD DRA 8RT TWD DRA 16RT

Page

18

(1) Source output : positive logic, sink output : negative logic.

16/32 output modules with HE 10 type connectors



16, 24 V --- transistor outputs

16, 24 V --- transistor outputs

32, 24 V --- transistor outputs

32, 24 V --- transistor outputs

By HE 10 type connector

By HE 10 type connector
Allows use of the Telefast pre-wired system

By HE 10 type connector

By HE 10 type connector
Allows use of the Telefast pre-wired system

Transistor

20.4...28.8 V ---

Sink

Source

Sink

Source

1 common point

2 common points

0.1 A nominal

1 A at 28.8 V

Between channels: common point.
Between bus and channels: by photocoupler.

TWD DDO 16UK

TWD DDO 16TK

TWD DDO 32UK

TWD DDO 32TK

18

Presentation

The range of Twido I/O modules includes input modules, output modules and mixed input/output modules. With the 15 I/O modules offered, in addition to the I/O integrated in 24 I/O compact base controllers and modular base controllers, configurations can be adapted to best suit application requirements, so optimizing costs. The following discrete I/O modules are available :

- 1, 120 V ~ discrete input module, 8 channels, fitted with a removable screw terminal block.
- 4, 24 V = discrete input modules comprising an 8-channel module, two 16-channel modules and a 32-channel module, equipped with either removable screw terminal blocks or HE 10 type connector, depending on the model. These modules can be either "sink or source".
- 8 discrete output modules comprising two output modules with 8 and 16 relay outputs, three output modules with 8, 16 or 32-channel "sink" transistor outputs and three output modules with 8, 16 or 32-channel "source" transistor outputs, equipped with either removable screw terminal blocks or HE 10 type connector, depending on the model.
- 2 discrete mixed input and output modules, comprising one 4-channel input/4-channel relay output module with removable screw terminal block and one 16-channel input/8-channel relay output module with non-removable spring terminal block.

The narrow width of these I/O modules, 17.5 mm (0.68"), 23.5 mm (0.92"), 29.7 mm (1.17") or 39.1 mm (1.54") makes it possible to build Twido configurations of up to 264 I/O with a minimal overall size of L 255.4 mm (10.0") x H 90 mm (3.54") x D 81.3 mm (3.2).

All these discrete I/O modules and the analog I/O modules are connected to the base controller by stacking them on a rail, starting from the right-hand side panel of the base controller, according to the following rules :

- For 24 I/O compact base controllers TWD LC●A 24DRF: 4 modules max. (see characteristics 18).
- For 40 I/O compact base controllers TWD LCA● 40DRF: 7 modules max. (see characteristics 18).
- For 20 I/O modular base controllers TWD LMDA 20D●K: 4 modules max. (see characteristics 29).
- For 20 and 40 I/O base controllers TWD LMDA 20DRT/40D●K: 7 modules max. (see characteristics 29).

All the discrete I/O modules are electrically isolated with the use of a photocoupler between the internal electronic circuit and the input/output channels.

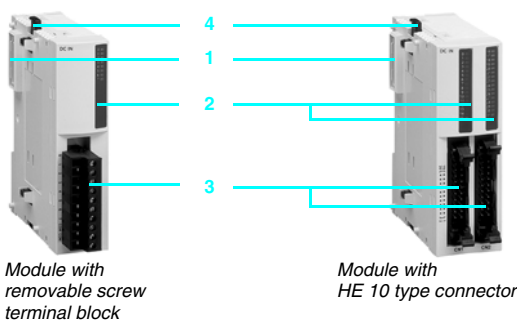
Description

Twido discrete I/O modules comprise :

- 1 An extension connector for electrical connection to the previous module (1).
- 2 One or two blocks for displaying the channels and module diagnostics.
- 3 One or two connection components of varying type, depending on the model :
 - removable screw terminal block (1 or 2) for modules whose reference ends in T,
 - HE 10 type connector (1 or 2) for modules whose reference ends in K,
 - non-removable spring terminal block for module TWD DMM 24DRF.
- 4 Latching mechanism for attachment to the previous module.

These modules are mounted on a symmetrical rail. Fixing kit TWD XMT 5 (supplied in lots of 5) allows plate or panel mounting. For modules with removable screw terminal block, the terminal blocks are supplied with the module.

(1) A connector on the right-hand side panel ensures continuity of the electrical link with the next I/O module.



Module with removable screw terminal block

Module with HE 10 type connector

| General characteristics | | | |
|-------------------------|---|---|---|
| Temperature | °C | Operation : 0...+ 55 (32...+ 131 °F) Storage : - 25...+ 70 (-13...+ 158 °F) | |
| Relative humidity | | 30 to 95 %, without condensation | |
| Degree of protection | | IP 20 | |
| Altitude | m | Operation : 0...2000 (0...6562 ft) Storage : 0...3000 (0...9843 ft) | |
| Vibration resistance | Mounted on rail | Hz | 10...57, amplitude 0.075 mm, acceleration 57...150 Hz |
| | | m/s ² | 9.8 (1 gn) |
| | Plate or panel mounted (using fixing kit TWD XMT 5) | Hz | 2...25, amplitude 1.6 mm, acceleration 25...100 Hz |
| | | m/s ² | 39.2 (4 gn) |
| Shock resistance | | m/s ² | 147 (15 gn) for 11 ms |

| Characteristics of --- input channels | | | | | | | | | | | |
|---------------------------------------|------------|--|---------|----------------------|----------------------|----------|--------------------------------|-----------------------|--------|--------|--------|
| Module type | TWD | DAI 8DT | DDI 8DT | DDI 16DT | DDI 16DK | DDI 32DK | DMM 8DRT | DMM 24DRF | | | |
| Number of input channels | | 8 | 8 | 16 | 16 | 32 | 4 | 16 | | | |
| Rated input voltage | V | 120 V ~ | | 24 V --- sink/source | | | | | | | |
| Connection | | Removable screw terminal block | | | HE 10 type connector | | Removable screw terminal block | Spring terminal block | | | |
| Commons | | 2 | 1 | | | 2 | 1 | | | | |
| Input voltage range | V | 85...132 V ~ | | 20.4...28.8 V --- | | | | | | | |
| Rated input current | mA | 7.5 | 7 | 5 | | 7 | | | | | |
| Input impedance | kΩ | 11 | 3.4 | 4.4 | | 3.4 | | | | | |
| Filter time | At state 1 | ms | 25 | 8 | | | | | | | |
| | At state 0 | ms | 30 | 8 | | | | | | | |
| Isolation | | Between input terminals: no isolation; Between input terminals and internal circuits: isolated by photocoupler (up to 500V) | | | | | | | | | |
| Internal consumption for all inputs | At state 1 | 5 V --- | mA | 55 | 25 | 40 | 35 | 65 | 25 (1) | 65 (1) | |
| | | 24 V --- | mA | 0 | | | | | | 20 (1) | 45 (1) |
| | At state 0 | 5 V --- | mA | 25 | 5 | 10 | | 5 (1) | 10 (1) | | |

| Characteristics of transistor output modules | | | | | | | | | | |
|--|---------------------|--|---------|----------|----------------------|----------|----------|----|--|-------------|
| Module type | TWD | DDO 8UT | DDO 8TT | DDO 16UK | DDO 16TK | DDO 32UK | DDO 32TK | | | |
| Number of output channels | | 8 | | 16 | | 32 | | | | |
| Output logic (2) | | Sink | Source | Sink | Source | Sink | Source | | | |
| Connection | | Removable screw terminal block | | | HE 10 type connector | | | | | |
| Commons | | 1 | | | | | 2 | | | |
| Nominal output values | Voltage | V | | | | | | | | 24 |
| | Current | A | | | 0.3 | | 0.1 | | | |
| Output voltage range | Voltage | V | | | | | | | | 20.4...28.8 |
| | Current per channel | A | | | 0.36 | | 0.12 | | | |
| | Current per common | A | | | 3 | | 1 | | | |
| Response time | At state 1 | μs | | | | | | | | 300 |
| | At state 0 | μs | | | | | | | | 300 |
| Residual voltage (voltage at state 1) | V | V | | | | | | | | 1 max |
| Maximum inrush current | A | A | | | | | | | | 1 |
| Leakage current | mA | mA | | | | | | | | 0.1 |
| Overvoltage protection | V | V | | | | | | | | 39 |
| Maximum power of filament lamp | W | W | | | | | | | | 8 |
| Isolation | | Between input terminals: no isolation; Between input terminals and internal circuits: isolated by photocoupler (up to 500V) | | | | | | | | |
| Consumption for all the outputs | At state 1 | 5 V --- | mA | 10 | | 10 | | 20 | | |
| | | 24 V --- | mA | 20 | | 40 | | 70 | | |
| | At state 0 | 5 V --- | mA | 5 | | 5 | | 10 | | |

| Characteristics of relay output channels | | | | | | | | | | |
|--|---------------------|----------------|----------|-----------------|----------|----------------|-----------|-----------------------------------|---|--|
| Module type | TWD | DRA 8RT | DRA 16RT | | DMM 8DRT | | DMM 24DRF | | | |
| Number of output channels | | 8 N/O contacts | | 16 N/O contacts | | 4 N/O contacts | | 8 N/O contacts | | |
| Output currents | Current per channel | A | | | | | | | | 2 |
| | Current per common | A | | | 7 | | 8 | | 7 | |
| Minimum switching load | mA | mA | | | | | | | | 0.1/0.1 V --- (reference value) |
| Contact resistance (when new) | mΩ | mΩ | | | | | | | | 30 max |
| Loads (resistive, inductive) | A | A | | | | | | | | 2A/ 240 V ~ or 2A/ 30 V --- (with 1800 operations/hour max) : - electrical life : minimum 100 000 operations - mechanical life : minimum 20 x 10 ⁶ operations |
| rms insulation voltage | V ~ | V ~ | | | | | | | | 1 500 for 1 minute |
| Consumption for all the outputs | At state 1 | 5 V --- | mA | 30 | | 45 | | See values above (input channels) | | |
| | | 24 V --- | mA | 40 | | 75 | | See values above (input channels) | | |
| | At state 0 | 5 V --- | mA | 5 | | 5 | | See values above (input channels) | | |

(1) Consumption values are indicated for all inputs/outputs at state 0 or at state 1.
(2) Source output : positive logic, sink output : negative logic.

References

These discrete I/O modules are mounted on symmetrical \square rails to the right of the Twido base controller. The maximum number of discrete and/or analog I/O modules which may be mounted depends on the type of base controller:

| Type of TWD base | LC●A 10DRF | LC●A 16DRF | LC●A 24DRF | LCA● 40DRF | LMDA 20D●K | LMDA 20DRT | LMDA 40D●K |
|-------------------|------------|------------|------------|------------|------------|------------|------------|
| Number of modules | 0 | 0 | 4 | 7 | 4 | 7 | 7 |

Discrete input modules

| Input voltage | No. of channels | No. of common point | Connection | Reference | Weight lb (kg) |
|---------------------------|-----------------|---------------------|---|------------------|----------------|
| 24 V \equiv sink/source | 8 | 1 | Removable screw terminal block (supplied) | TWD DDI 8DT | 0.187 (0.085) |
| | 16 | 1 | Removable screw terminal block (supplied) | TWD DDI 16DT | 0.22 (0.100) |
| | | | HE 10 type connector | TWD DDI 16DK (1) | 0.14 (0.065) |
| | 32 | 2 | HE 10 type connector | TWD DDI 32DK (1) | 0.22 (0.100) |
| 120 V \sim | 8 | 2 | Removable screw terminal block (supplied) | TWD DAI 8DT | 0.178 (0.081) |

Discrete output modules

| Type of output | No. of channels | No. of common point | Connection | Reference | Weight lb (kg) |
|--|------------------|---------------------|---|------------------|----------------|
| Transistor 24 V \equiv / 0.3 A | 8, sink | 1 | Removable screw terminal block (supplied) | TWD DDO 8UT | 0.187 (0.085) |
| | 8, source | 1 | Removable screw terminal block (supplied) | TWD DDO 8TT | 0.187 (0.085) |
| Transistor 24 V \equiv / 0.1 A | 16, sink | 1 | HE 10 type connector | TWD DDO 16UK | 0.154 (0.070) |
| | 16, source | 1 | HE 10 type connector | TWD DDO 16TK (1) | 0.154 (0.070) |
| | 32, sink | 2 | HE 10 type connector | TWD DDO 32UK | 0.23 (0.105) |
| | 32, source | 2 | HE 10 type connector | TWD DDO 32TK (1) | 0.23 (0.105) |
| Relay 2 A (lth) 230 V \sim / 30 V \equiv | 8 (N/O contact) | 2 | Removable screw terminal block (supplied) | TWD DRA 8RT | 0.24 (0.110) |
| | 16 (N/O contact) | 2 | Removable screw terminal block (supplied) | TWD DRA 16RT | 0.32 (0.145) |

Discrete mixed input/output modules

| No. of I/O | No. and type of inputs | No. and type of outputs | No. of common point | Connection | Reference | Weight lb (kg) |
|------------|---------------------------------|------------------------------------|--|---|---------------|----------------|
| 8 | 4 I, 24 V \equiv sink/source | 4 O, relay (N/O contact) 2 A (lth) | Inputs : 1 common Outputs : 1 common | Removable screw terminal block (supplied) | TWD DMM 8DRT | 0.21 (0.095) |
| 24 | 16 I, 24 V \equiv sink/source | 8 O, relay (N/O contact) 2 A (lth) | Inputs : 1 common Outputs : 2 commons | Non-removable spring terminal block | TWD DMM 24DRF | 0.31 (0.140) |

(1) Module allowing use of the Teletast pre-wired system.



TWD DDI 8DT



TWD DDI 32DK



TWD DDO 8●T/DRA 8RT



TWD DDO 16●K



TWD DDO 32●K



TWD DRA 16RT



TWD DDM 8DRT



TWD DDM 24DRF

References

Separate components

| Application | Description | Reference | Weight lb (kg) |
|-------------------------------------|---|-------------|-------------------|
| Fixing kit | For fitting discrete modules on a mounting plate or panel Sold in lots of 5 | TWD XMT 5 | — |
| Telefast pre-wired system for Twido | Connection sub-bases I/O connection sub-bases Pre-wired solutions Cables and accessories | See page 43 | — |

HE 10 type connectors

| Description | Number of ways | Reference | Weight lb (kg) |
|--|----------------|--------------|-------------------|
| HE 10 female connectors (sold in lots of 5) | 20 | TWD FCN 5K20 | — |
| | 26 | TWD FCN 5K26 | — |

Pre-formed cables for discrete I/O modules with HE 10 connectors

| Description | For use with Twido | Gauge C.s.a. | Cable length | Reference | Weight lb (kg) |
|--|-----------------------------------|-----------------------------|--------------|-------------|-------------------|
| Pre-formed cables, 1 pre-formed cable: one end with HE 10 connector, one end with free wires | Modular base controllers | 22 | 3 m | TWD FCW 30M | 0.89 (0.405) |
| | TWD LMDA | 22 | 5 m | TWD FCW 50M | 1.47 (0.670) |
| | 20DTK/40DTK | 0.035 mm ² | | | |
| | I/O extensions | 22 | 3 m | TWD FCW 30K | 0.89 (0.405) |
| | TWD DDI | 0.035 mm ² | | | |
| | 16DK/32DK TWD DDO 16●K/32●K | 22 0.035 mm ² | 5 m | TWD FCW 50K | 1.47 (0.670) |

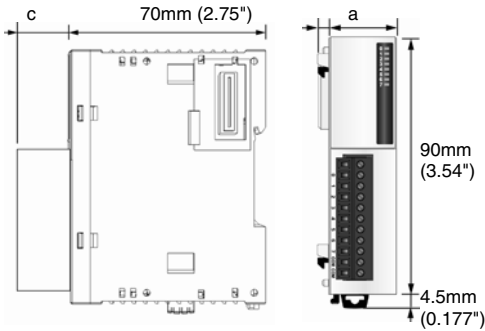
Connecting cables (1)

| Description | For use with Twido | Gauge C.s.a. | Cable length | Reference | Weight lb (kg) |
|--|--------------------------|-----------------------|--------------|---------------|-------------------|
| Discrete I/O pre-formed cables, 1 pre-formed cable: one end with 26-way HE 10 connector on Twido side, one end with two 20-way HE 10 connectors on Telefast side | Modular base controllers | 28 | 1 m | ABF TP26MP100 | 0.44 (0.200) |
| | TWD LMDA | 28 | 2 m | ABF TP26MP200 | 1.10 (0.500) |
| | 20DTK/40DTK | 0.080 mm ² | (16.4 ft) | | |
| | | 28 | 3 m | ABF TP26MP300 | 1.76 (0.800) |
| Discrete input pre-formed cables, 1 pre-formed cable: one end with 20-way HE 10 connector on Twido side, one end with 20-way HE 10 connector on Telefast side | Inputs | 28 | 1 m | ABF TE20EP100 | 0.176 (0.080) |
| | TWD DDI | 0.080 mm ² | (9.8 ft) | | |
| | 16DK/32DK | 28 | 2 m | ABF TE20EP200 | 0.308 (0.140) |
| | | 0.080 mm ² | (16.4 ft) | | |
| Discrete output pre-formed cables 1 pre-formed cable: one end with 20-way HE 10 connector on Twido side, one end with 20-way HE 10 connector on Telefast side | Outputs | 28 | 1 m | ABF TE20SP100 | 0.176 (0.080) |
| | TWD DDO | 0.080 mm ² | (9.8 ft) | | |
| | 16TK/32TK | 28 | 2 m | ABF TE20SP200 | 0.308 (0.140) |
| | | 0.080 mm ² | (16.4 ft) | | |
| | | 28 | 3 m | ABF TE20SP300 | 0.46 (0.210) |
| | | 0.080 mm ² | (9.8 ft) | | |

(1) Cables strictly for applications other than use of Telefast sub-bases with Twido controllers.
For use of Telefast sub-bases with Twido controllers, see pages 44 to 47.

Dimensions

Discrete I/O modules



| TWD | a mm (") | c |
|-----------------|-------------|-------------|
| DDI 8DT/DAI 8DT | 23.5 (0.92) | 14.6 (0.57) |
| DDI 16DT | 23.5 (0.92) | 14.6 (0.57) |
| DDI 16DK | 17.6 (0.69) | 11.3 (0.44) |
| DDI 32DK | 29.7 (1.17) | 11.3 (0.44) |
| DDO 8UT/8TT | 23.5 (0.92) | 16.6 (0.65) |
| DDO 16UK/16TK | 17.6 (0.69) | 11.3 (0.44) |
| DDO 32UK/32TK | 29.7 (1.17) | 11.3 (0.44) |
| DRA 8RT/16RT | 23.5 (0.92) | 14.6 (0.57) |
| DMM 8DRT | 23.5 (0.92) | 14.6 (0.57) |
| DMM 24DRF | 39.1 (1.53) | 1.0 (0.04) |

Connections

ABF TP26MP●00

| HE 10 26-way A | HE 10 20-way B | HE 10 20-way C |
|-------------------|-------------------|-------------------|
| Twido side | Input side | Output side |
| 1 | – | 18 |
| 2 | 20 | – |
| 3 | – | 20 |
| 4 | 12 | – |
| 5 | – | 17 |
| 6 | 11 | – |
| 7 | – | 19 |
| 8 | 10 | – |
| 9 | – | – |
| 10 | 9 | – |
| 11 | – | 8 |
| 12 | 8 | – |
| 13 | – | 7 |
| 14 | 7 | – |
| 15 | – | 6 |
| 16 | 6 | – |
| 17 | – | 5 |
| 18 | 5 | – |
| 19 | – | 4 |
| 20 | 4 | – |
| 21 | – | 3 |
| 22 | 3 | – |
| 23 | – | 2 |
| 24 | 2 | – |
| 25 | – | 1 |
| 26 | 1 | – |

ABF TE20EP●00

| HE 10 26-way A | HE 10 20-way B |
|-------------------|-------------------|
| Twido side | Input side |
| 1 | – |
| 2 | – |
| 3 | 18 |
| 4 | 20 |
| 5 | 16 |
| 6 | 8 |
| 7 | 15 |
| 8 | 7 |
| 9 | 14 |
| 10 | 6 |
| 11 | 13 |
| 12 | 5 |
| 13 | 12 |
| 14 | 4 |
| 15 | 11 |
| 16 | 3 |
| 17 | 10 |
| 18 | 2 |
| 19 | 9 |
| 20 | 1 |

ABF TE20SP●00

| HE 10 26-way A | HE 10 20-way B |
|-------------------|-------------------|
| Twido side | Output side |
| 1 | 18 |
| 2 | 20 |
| 3 | 19 |
| 4 | 17 |
| 5 | 16 |
| 6 | 8 |
| 7 | 15 |
| 8 | 7 |
| 9 | 14 |
| 10 | 6 |
| 11 | 13 |
| 12 | 5 |
| 13 | 12 |
| 14 | 4 |
| 15 | 11 |
| 16 | 3 |
| 17 | 10 |
| 18 | 2 |
| 19 | 9 |
| 20 | 1 |

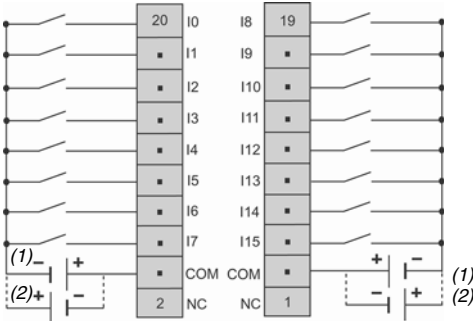
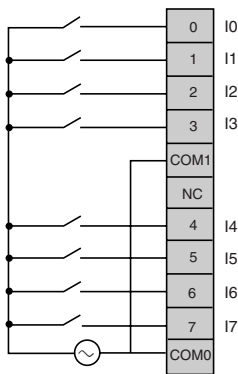
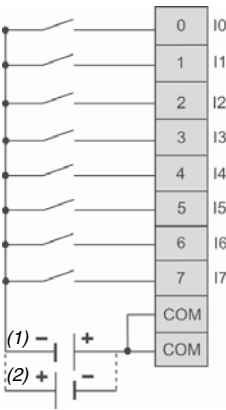
Connections (continued)

Input modules

TWD DDI 8DT (24 V ~)

TWD DAI 8DT (120 V ~)

TWD DDI 16DK (24 V ~)

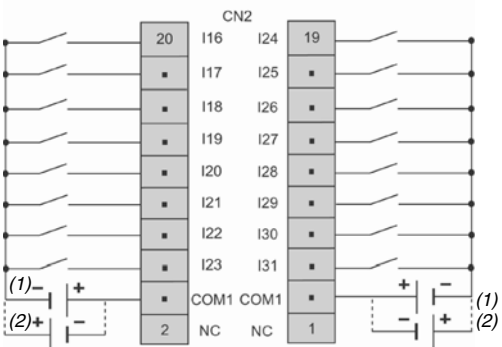
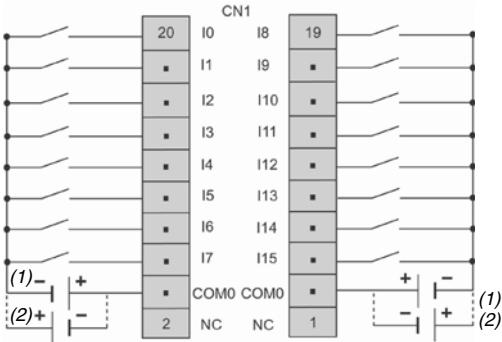
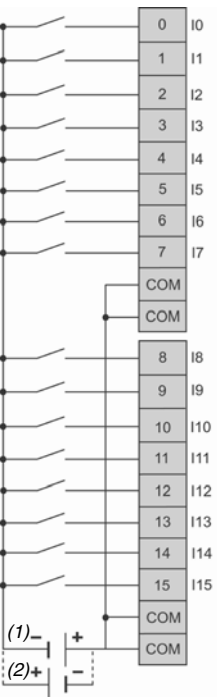


□ The COM terminals are linked internally

□ The COM terminals are linked internally

TWD DDI 16DT (24 V ~)

TWD DDI 32DK (24 V ~)



□ The COM terminals are linked internally

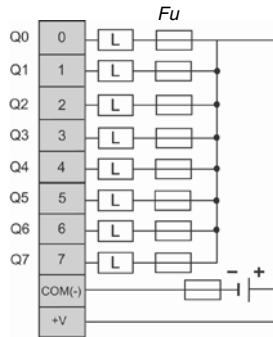
□ The COM0 terminals are linked internally.
□ The COM1 terminals are linked internally.

(1) Source input (negative logic)

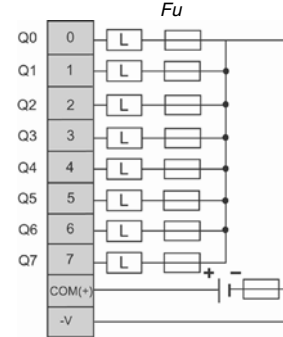
(2) Sink input (positive logic).

Transistor output modules

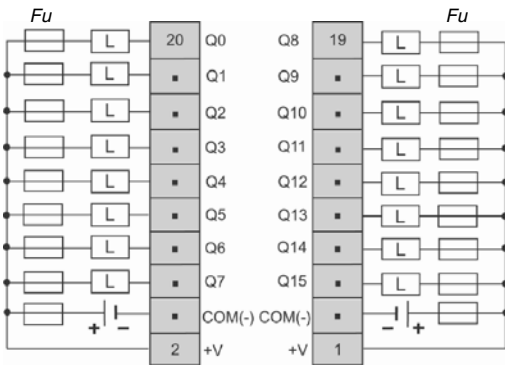
TWD DDO 8UT



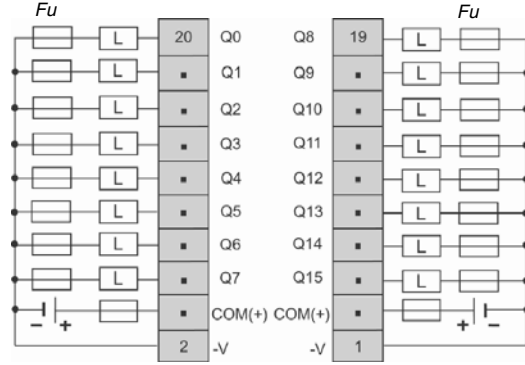
TWD DDO 8TT



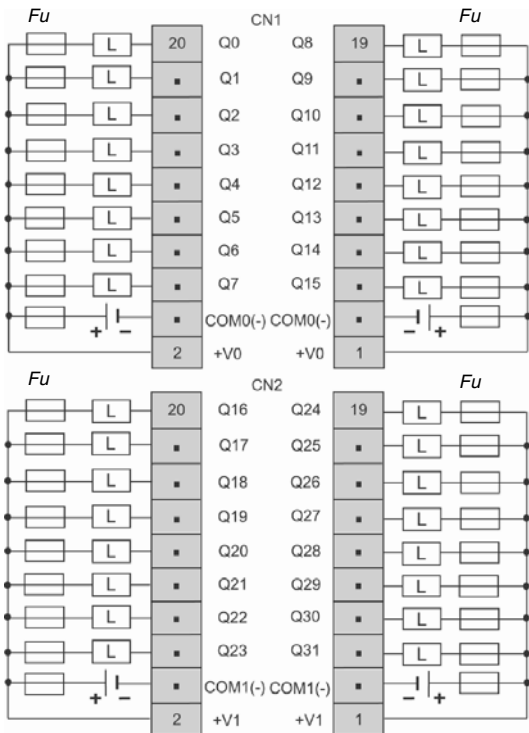
TWD DDO 16UK



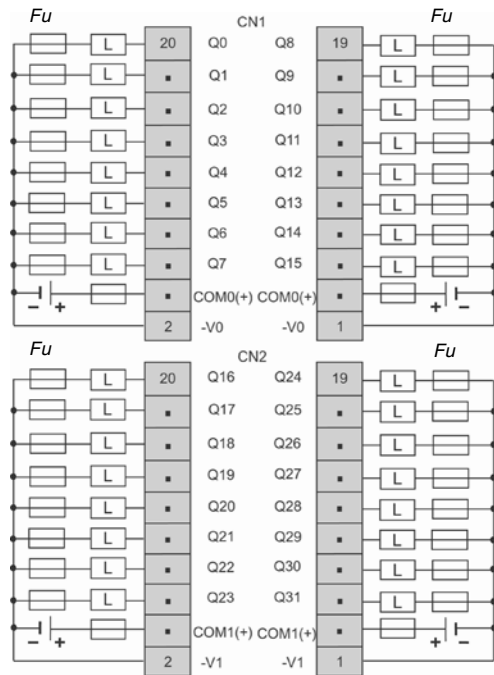
TWD DDO 16TK



TWD DDO 32UK



TWD DDO 32TK



Terminals :

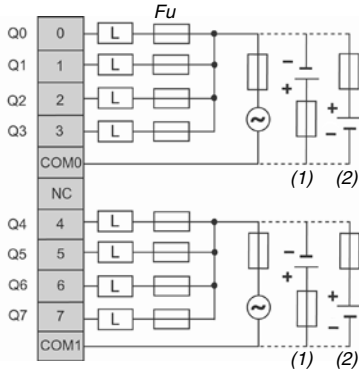
- COM (-) are linked internally.
- COM0 (-) are linked internally.
- COM1 (-) are linked internally.
- + V are linked internally.
- + V0 are linked internally.
- + V1 are linked internally.

Terminals :

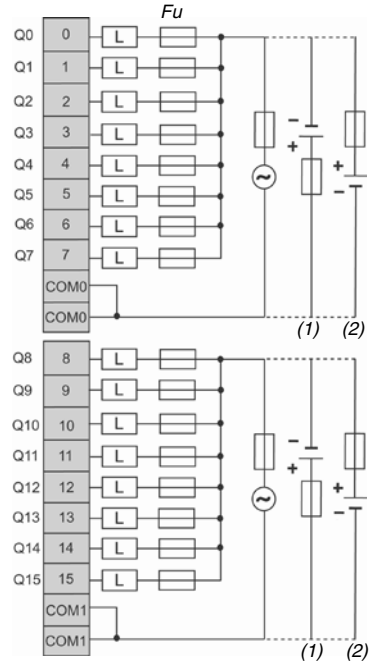
- COM (+) are linked internally.
- COM0 (+) are linked internally.
- COM1 (+) are linked internally.
- V are linked internally.
- V0 are linked internally.
- V1 are linked internally.

Relay output modules

TWD DRA 8RT



TWD DRA 16RT

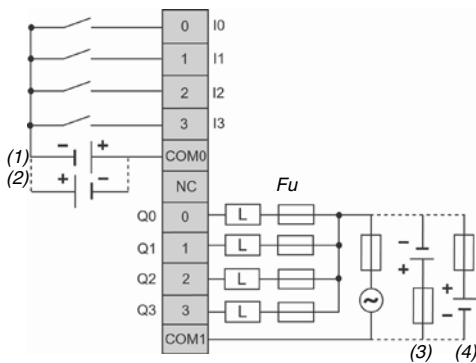


- Terminals :
- COM0 are linked internally.
 - COM1 are linked internally.
 - COM0 and COM1 are independent

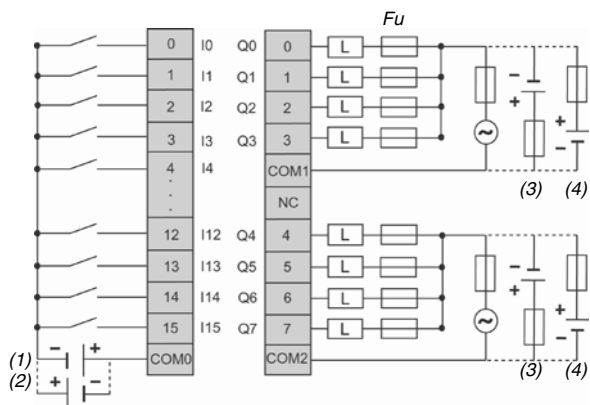
- (1) Sink output (negative logic)
 (2) Source output (positive logic)

Mixed input/output modules

TWD DMM 8DRT



TWD DMM 24DRT



- The COM (+) terminals are linked internally

- Terminals COM0, COM1 and COM2 are independent
 Terminals - V are linked internally.

- (1) Source input (negative logic)
 (2) Sink input (positive logic)
 (3) Sink output (negative logic)
 (4) Source output (positive logic)

| | | | | | |
|-------------------------------|--------------------|--|---|---|-------------|
| Applications | | Analog input modules | | | |
| | |  | | | |
| Number of I/O | | 2 inputs | 4 inputs | 8 inputs | 8 inputs |
| Type | | Voltage/current | Voltage/current Temperature | Voltage/current | PTC/NTC |
| Connection | | Removable screw terminal block | | | |
| Inputs | Range | 0...10 V (non differential) 4...20 mA (differential) | 0...10 V (non differential) 0...20 mA (differential) Pt 100/1000 NI 100/1000 | 0...10 V (non differential) 0...20 mA (differential) | – |
| | Resolution | 10 bits (1024 points) | 12 bits (4096 points) | 10 bits (1024 points) | |
| | Acquisition period | 32 ms + 1 controller cycle time | 160 ms | | |
| Outputs | Range | | | | |
| | Resolution | | | | |
| | Transfer time | | | | |
| External supply | | 24 V $\bar{\bar{=}}$ external power supply to sensors/preactuators (voltage range 20.4...28.8 V) | | | |
| Isolation | | Isolation between channels and earth: by photocoupler | | | |
| Analog I/O module type | | TWD AMI 2HT | TWD AMI 4LT | TWD AMI 8HT | TWD ARI 8HT |
| Pages | | 29 | | | |

Analog output modules

Analog mixed I/O modules



1 output

2 outputs

2 inputs/1 output

Voltage/current

Voltage

Voltage/current

Thermocouple/temperature probe inputs
Voltage/current output

Removable screw terminal block

0...10 V (non differential)
4...20 mA (differential)

Thermocouple type K, J and T
Pt100 3-wire temperature probe

12 bits (4096 points)

32 ms + 1 controller cycle time

100 ms + 1 controller cycle time

0...10 V
4...20 mA

± 10 V

0...10 V
4...20 mA

12 bits (4096 points)

11 bits + sign (2048 points)

12 bits (4096 points)

20 ms + 1 controller cycle time

0.3 ms + 1 controller cycle time

20 ms + 1 controller cycle time

TWD AMO 1HT

TWD AVO 2HT

TWD AMM 3HT

TWD ALM 3LT

Presentation

Twido analog I/O expansion modules enable the acquisition of various analog values encountered in industrial applications.

Analog output modules are used to control the preactuators in devices such as variable speed drives, valves and applications that require process control. The output current or voltage is proportional to the numerical value defined by the user program. When the Twido controller stops, the outputs can be configured with fallback (reset to the lowest scale value or hold the last value received). This function, when set to 'hold', is useful when debugging the application or when a fault occurs, in order not to disturb the process being controlled.

The 8 following analog I/O modules are available:

- One module with 2 inputs: 0...10 V, 4...20 mA.
- One module with 4 inputs: 0...10 V, 0...20 mA, Pt 100/1000, Ni100/1000 range 50...150 °C (122...302 °F).
- One module with 8 inputs: 0...10 V, 0...20 mA.
- One module with 8 inputs: PTC/NTC.
- One module with 1 output: 0...10 V, 4...20 mA.
- One module with 2 outputs: ± 10 V.
- One mixed module with 2 inputs: 0...10 V, 4...20 mA and 1 output: 0...10 V, 4...20 mA.
- One mixed module with 2 thermocouple or temperature probe inputs and one 0...10 V, 4...20 mA output.

Twido analog extension modules offer a resolution of 10 bits, 11 bits + sign and 12 bits, with connection by removable screw terminal block. An external 24 V \square power supply is required for each analog module.

Like discrete I/O modules, analog I/O modules are connected to the base controller by stacking them on a \square rail, starting from the right-hand side panel of the base controller, according to the following rules:

- For 24 I/O compact base controllers TWD LC●A 24DRF: 4 modules max. (see characteristics page 18).
- For 40 I/O compact base controllers TWD LC●A 40DRF: 7 modules max. (see characteristics page 18).
- For 20 I/O modular base controllers TWD LMDA 20D●K: 4 modules max. (see characteristics page 29).
- For 40 I/O modular base controllers TWD LMDA 20DRT/40D●K: 7 modules max. (see characteristics page 29).

All analog I/O modules are electrically isolated with the use of a photocoupler between the internal electronic circuit and the input/output channels

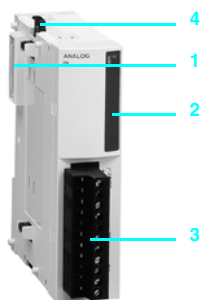
Description

Twido analog I/O modules comprise:

- 1 An extension connector for electrical connection to the previous module (1).
- 2 A block for displaying the channel and module diagnostics.
- 3 A removable screw terminal block for connection of the 24 V \square external power supply, the sensors and the preactuators.
- 4 A latching mechanism for attachment to the previous module.

These modules are mounted on a symmetrical \square rail. Fixing kit TWD XMT 5 (supplied in lots of 5) allows plate or panel mounting.

(1) A connector on the right-hand side panel ensures continuity of the electrical link with the next I/O module.



| General characteristics | | | |
|-------------------------|--|---|---|
| Temperature | °C | Operation: 0...+ 55 (32...+ 131 °F). Storage: - 25...+ 70 (-13...+ 158 °F). | |
| Relative humidity | | 30 to 95 %, without condensation | |
| Degree of protection | | IP 20 | |
| Altitude | m | Operation: 0...2000 (0...6562 ft). Storage: 0...3000 (0...9843 ft). | |
| Vibration resistance | Mounted on rail | Hz | 10...57, amplitude 0.075 mm, acceleration 57...150 Hz |
| | | m/s ² | 9.8 (1 gn) |
| | Plate or panel mounted (using fixing kit TWD XMT 5) | Hz | 2...25, amplitude 1.6 mm, acceleration 25...100 Hz |
| | | m/s ² | 39.2 (4 gn) |
| Shock resistance | m/s ² | 147 (15 gn) for 11 ms | |

| Analog input characteristics | | | | | | |
|---------------------------------|--|---|--------------|--|---|-------|
| Module type | | TWD AMI 2HT/AMM 3HT | | TWD ALM 3LT | | |
| Number of channels | | 2 high-level inputs | | 2 low-level inputs | | |
| Range | | Voltage | Current | Thermocouple | Temperature probe | |
| | | 0...10 V | 4...20 mA | Type K (0...1300° C) (32...2372° F) Type J (0...1200° C) (32...2192° F) Type T (0...400° C) (32...752° F) | Pt probe, 3-wire type - 100...500° C (- 148...932° F) | |
| Type | | Non differential | Differential | | | |
| Resolution | | 4096 points (12 bits) | | | | |
| LSB value | | 2.5 mV | 4 µA | 0.325° C (type K) 0.3° C (type J) 0.1° C (type T) | 0.15° C | |
| Connection | | Removable screw terminal block | | | | |
| Permissible continuous overload | | 13 V --- | 40 mA | - | | |
| External supply | V | Rated voltage: 24 V ---. Voltage range: 20.4...28.8 V --- | | | | |
| Input impedance | | 1 MΩ min | 10 Ω | 250 Ω max | 5 Ω max | |
| Maximum sampling duration | ms | 16 | | 50 | | |
| Sampling repetition time | ms | 16 | | 50 | | |
| Acquisition period | ms | 32 + 1 controller cycle time | | 100 + 1 controller cycle time | | |
| Measuring precision | Maximum error at 25° C (77° F) | % PE | ± 0.2 | | 0.2 + precision of cold junction compensation ± 4° C max (± 39° F) | ± 0.2 |
| | Temperature coefficient | % PE/°C | ± 0,006 | | | |
| | Repeat accuracy after stabilisation time | % PE | ± 0.5 | | | |
| | Non linearity | % PE | ± 0.2 | | | |
| | Total error | % PE | ± 1 | | | |
| Common mode rejection | | - 50 dB | | | | |
| Cross talk | | 2 low significance bits max. | | | | |
| Cabling | | Twisted shielded pair recommended | | - | | |
| Dielectric strength | V rms | 500 ~ between the input and the supply circuit | | | | |
| Type of protection | | Photocoupler between the input and the internal circuit | | | | |
| Consumption | Internal supply 5 V --- | mA | 50 | | | |
| | External supply 24 V --- | mA | 60 | | | |

| Analog input characteristics (continued) | | | | | | | |
|--|--|---|------------------|-----------------------------|--------------------------------|------------------|----------|
| Module type | | TWD AMI 4LT | | | TWD ARI 8HT | TWD AMI 8HT | |
| Number of channels | | 4 inputs | | | 8 inputs | 8 inputs | |
| Range | | Temperature | Current | Voltage | Temperature | Current | Voltage |
| | | PT100, PT1000, Ni100, Ni1000 | 0...20 mA | 0...10 V | NTC, PTC, 100 Ω<R<10 kΩ | 0...20 mA | 0...10 V |
| Type | | Differential | Non differential | | Differential | Non differential | |
| Resolution | | 12 bits | | | 10 bits | | |
| LSB value | | – | 9 mV | 20 μA | – | 2.5 mA | 4 μA |
| Connection | | Removable screw terminal block | | | | | |
| Permissible continuous overload | | – | 13 V | 40 mA | – | 40 mA | 13 V |
| External supply | | V Rated voltage: 24 ---, Voltage range: 20.4...28.8 --- | | | | | |
| Input impedance | | >1 MΩ | 470 Ω | 1 MΩ | >1 MΩ | 470 Ω | 1 MΩ |
| Maximum sampling duration | | ms 160 | | | | | |
| Sampling repetition time | | ms 4 | | | 8 | | |
| Acquisition period | | ms 640 + 1 controller cycle time | | | 1280 + 1 controller cycle time | | |
| Measuring precision | | Maximum error at 25° C (77° F) | | % PE 0.5 | | | |
| Consumption | | Internal supply 5 V --- | | mA 50 | | | |
| | | External supply 24 V --- | | mA 60 | | | |
| Applicable load | | – | | | | | |
| Dielectric strength | | 2500 V between the inputs and the internal circuit | | | | | |
| Analog output characteristics | | | | | | | |
| Module type | | TWD AMO 1HT/AMM 3HT/ALM 3LT | | | TWD AVO 2HT | | |
| Number of channels | | 1 output | | | 2 outputs | | |
| Range | | Voltage | Current | Voltage | | | |
| | | 0...10 V | 4...20 mA | ±10 V | | | |
| Resolution | | 4096 increments (12 bits) | | | 11 bits + sign | | |
| LSB value | | 2.5 mV | 4 μA | ± 4.8 mV | | | |
| Load impedance | | Ω | 2000 min | 300 max | 3000 min | | |
| Applicable load | | Resistive | | | | | |
| Stabilisation time | | ms 20 | | | 0.3 | | |
| Total output system transfer time | | ms 20 + 1 controller cycle time | | | 0.3 + 1 controller cycle time | | |
| External supply | | V Rated voltage: 24 ---, Voltage range: 20.4...28.8 --- | | | | | |
| Measuring precision | | Maximum error at 25° C (77° F) | | % PE ± 0.2 | | | |
| | | Temperature coefficient | | % PE/°C ± 0.015 | | | |
| | | Repeat accuracy after stabilisation time | | % PE ± 0.5 | | | |
| | | Output error | | % PE ± 1 | | | |
| | | Non linearity | | % PE ± 0.2 | | | |
| | | Output ripple | | 1 low significance bit max. | | | |
| | | Total error | | % PE ± 1 | | | |
| Cabling | | Twisted shielded pair recommended | | | | | |
| Dielectric strength | | V rms 500 ~ between the input and the supply circuit | | | | | |
| Consumption | | Internal supply 5 V --- | | mA 50 | | | |
| (for TWD AMO 1HT) | | External supply 24 V --- | | mA 40 | | | |
| Applicable load | | – | | | | | |
| Dielectric strength | | – | | | | | |
| | | 2500 V between the outputs and the internal circuit | | | | | |

References

These analog I/O expansion modules are mounted on symmetrical \bar{L} rails to the right of the Twido base controller. The sensors/preactuators are connected to a removable screw terminal block (supplied with each module). The maximum number of I/O and/or analog modules which may be mounted depends on the type of base controller:

| Type of TWD controller | LC●A 10DRF | LC●A 16DRF | LC●A 24DRF | LC●A 40DRF | LMDA 20D●K | LMDA 20DRT | LMDA 40D●K |
|------------------------|------------|------------|------------|------------|------------|------------|------------|
| Number of modules | 0 | 0 | 4 | 7 | 4 | 7 | 7 |



TWD AMI 2HT



TWD ALM 3LT

Analog input modules

| Channel type | Input range | Output range | Resolution | Reference | Weight lb (kg) |
|--------------|--------------------------------------|--------------|------------|-------------|------------------|
| 2 inputs | 0...10 V 4...20 mA | – | 12 bits | TWD AMI 2HT | 0.187 (0.085) |
| 4 inputs | 0...10 V 0...20 mA Temperature | – | 12 bits | TWD AMI 4LT | 0.187 (0.085) |
| 8 inputs | 0...10 V 0...20 mA | – | 10 bits | TWD AMI 8HT | 0.187 (0.085) |
| 8 inputs | PTC/NTC | – | 10 bits | TWD ARI 8HT | 0.187 (0.085) |

Analog output modules

| | | | | | |
|-----------|---|-----------------------|----------------|-------------|------------------|
| 1 output | – | 0...10 V 4...20 mA | 12 bits | TWD AMO 1HT | 0.187 (0.085) |
| 2 outputs | – | ±10 V | 11 bits + sign | TWD AVO 2HT | 0.187 (0.085) |

Analog I/O modules

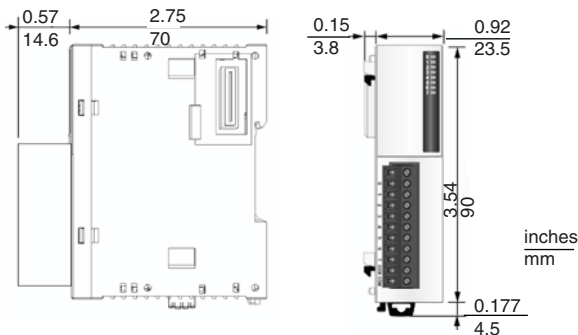
| | | | | | |
|-----------------------|--|-----------------------|---------|-------------|------------------|
| 2 inputs and 1 output | 0...10 V 4...20 mA | 0...10 V 4...20 mA | 12 bits | TWD AMM 3HT | 0.187 (0.085) |
| | Thermocouple K, J, T Temperature probe Pt 100 | 0...10 V 4...20 mA | 12 bits | TWD ALM 3LT | 0.187 (0.085) |

Separate components

| Application | Description | Reference | Weight lb (kg) |
|--------------------------------------|---|-------------|----------------|
| Fixing kit | For plate or panel mounting of the analog modules Sold in lots of 5 | TWD XMT 5 | – |
| Telefast® pre-wired system for Twido | Connection sub-bases I/O connection sub-bases Pre-wired solutions Cables and accessories | See page 43 | – |

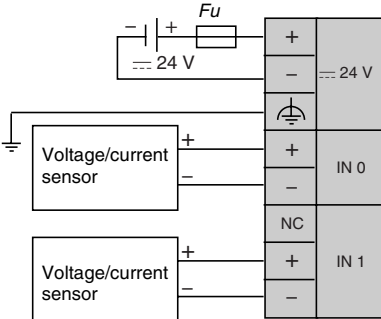
Dimensions

Analog I/O modules



Analog input modules

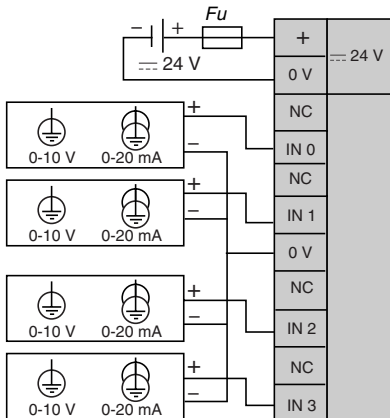
TWD AMI 2HT



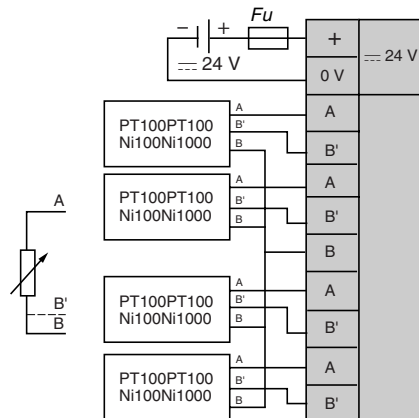
- Fit a fuse of appropriate size for the sensor type.
- Do not connect any wires to the unused channel.

TWD AMI 4LT

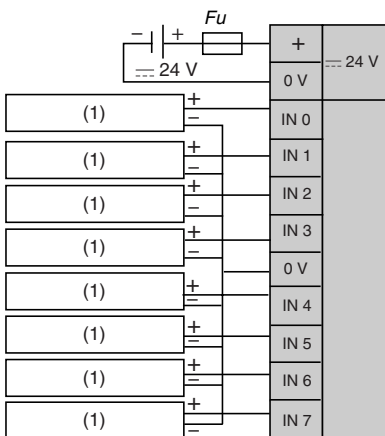
Voltage/Current configuration



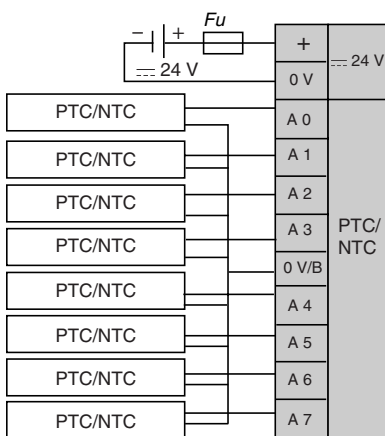
PT100/PT1000 temperature probe, Ni100/Ni1000 configuration



TWD AMI 8HT



TWD ARI 8HT

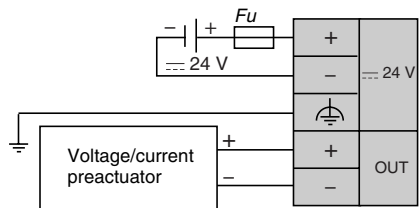


(1) Analog current/voltage output peripheral.

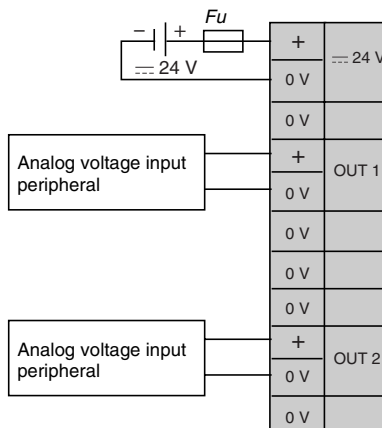
- Fit a fuse of appropriate size for the sensor type.
- Do not connect any wires to the unused channel.

Analog output modules

TWD AMO 1HT



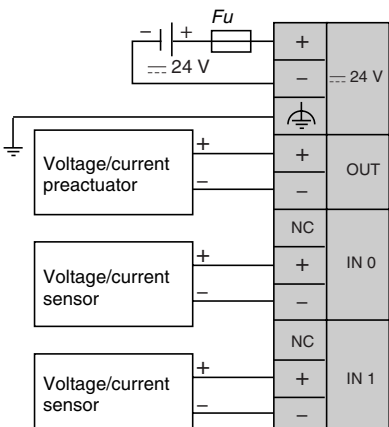
TWD AVO 2HT



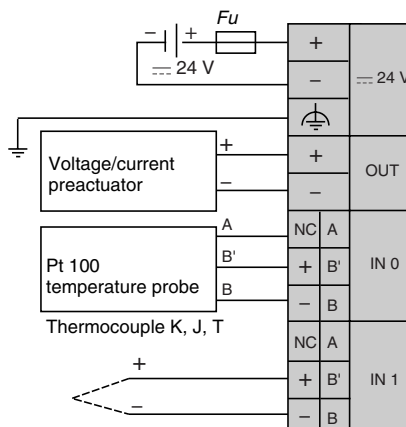
- Fit a fuse of appropriate size for the sensor type.
- Do not connect any wires to the unused channel.

Mixed input/output module

TWD AMM 3HT



TWD ALM 3LT



- Fit a fuse of appropriate size for the sensor and preactuator types.
- For a Pt 100 3-wire temperature probe (RTD), connect the three wires to terminals A, B' and B (channels IN0 and IN1).
- For a Pt 100 2-wire temperature probe (RTD), connect the two wires to terminals A and B' and make a bridge between B' and B (channels IN0 and IN1).
- For a thermocouple, connect the two wires to the + and - terminals (channels IN0 and/or IN1).
- Do not connect any wires to unused channels.

Connection interfaces

Advantys™, Telefast® pre-wired system for Twido®
Connection sub-bases

Applications

Connection sub-bases for discrete inputs and outputs



Compatibility

Twido modular base controllers equipped with HE 10 connectors

Relay amplification

–

Electromechanical and solid state, fixed

Control voltage

24 V $\overline{\text{---}}$

Output voltage

24 V $\overline{\text{---}}$

24 V $\overline{\text{---}}$ (solid state)
5...30 V $\overline{\text{---}}$
250 V \sim (electromechanical)

| | | | |
|---------------------|--------|----------|--|
| Current per channel | Input | 5...7 mA | 5...7 mA |
| | Output | 0.3 A | 2 A (solid state) 3 A (electromechanical) |

5...7 mA
0.3 A

5...7 mA
2 A (solid state)
3 A (electromechanical)

Modularity

20 (12 inputs/8 outputs)

Type of I/O

- 12 inputs (1 common/12 channels)
- 8 outputs (1 common/8 channels)

- 12 inputs (1 common/12 channels)
- 8 outputs with fuse protection (1 common/8 channels)

LED indication

- 12 inputs (1 common/12 channels)
- 2 solid state outputs (1 common/2 channels)
- 6 relay outputs (electromechanical) 1 N/O (1 common/6 channels)

Number of terminals per channel

2
3 (with optional snap-on terminal block)

Connection to Twido programmable controller

HE 10 connector, 26-way

Type of terminal

Fixed screw terminal block

Interface type

ABE 7B20MPN20

ABE 7B20MPN22

ABE 7B20MRM20

Pages

42

42

42

Connection sub-bases for discrete inputs

Connection sub-bases for discrete outputs



Twido® I/O modules equipped with HE 10 connectors

| | | | |
|--|---|--|---|
| - | | Electromechanical, fixed | |
| 24 V \equiv | | | |
| 24 V \equiv | | 5...30 V \equiv , 250 V \sim (electromechanical) | |
| 5 mA | - | - | - |
| - | 0.1 A | - | 3 A |
| 16 inputs | 16 outputs | | |
| <input type="checkbox"/> 16 inputs (1 common/16 channels) | <input type="checkbox"/> 16 outputs (1 common/16 channels) | <input type="checkbox"/> 16 outputs with fuse protection LED indication | <input type="checkbox"/> 16 relay outputs (electromechanical) 1 N/O (1 common/4 channels) |
| 2 3 (with optional snap-on terminal block) | | | |
| HE 10 connector, 20-way | | | |
| Fixed screw terminal block | | | |
| ABE 7E16EPN20 | ABE 7E16SPN20 | ABE 7E16SPN22 | ABE 7E16SRM20 |
| 42 | 42 | 42 | 42 |

Connection interfaces

Advantys™, Telefast® pre-wired system for Twido®
I/O connection sub-bases

Presentation

Relay and connection functions, with or without polarity distribution, significantly reduce wiring time and eliminate the risk of error.

The AdvantysTelefast pre-wired system allows fast, reliable and economical remote connection of I/O modules (24 V --- discrete) to operative parts, partly eliminating the single-wire connection and intermediate terminal blocks.

The Telefast system can only be connected to Twido modules equipped with HE 10 type connectors. It consists of connecting cables and interface sub-bases.

The Telefast range is suitable for all types of connection found in control system devices:

- I/O located in the PLC cabinet,
- I/O located directly on the machine or in auxiliary enclosures.

All the I/O connection sub-bases comprise output terminals on 2 rows :

- 1st row: connection of the signal,
- 2nd row: connection of its common
- 24 V --- for the inputs,
- 0 V for the outputs.

A 3rd row of optional terminals ABE 7BV●● may be added for connection of another common.

These I/O sub-bases are available in different configurations:

Sub-bases for Twido modular base controllers

■ **ABE 7B20MPN20**: sub-base with 12 inputs + 8 passive outputs.

■ **ABE 7B20MPN22**: sub-base with 12 inputs + 8 passive outputs.

- individual fuse protection for each output (0.315 A),
- LED indication,
- blade disconnecter for the 0 V common.

■ **ABE 7B20MRM20**: sub-base with 12 inputs + 8 outputs with soldered relays

- 2 A solid state relay (1 x 4 A common/2 channels) on 2 outputs,
- electromechanical relays (1N/O 24 V --- / 250 V \sim , 3 A) on 6 outputs for adaptation of the current or voltage signal (1 x 10 A common/6 channels).

Sub-bases for Twido extension modules

■ **ABE 7E16EPN20**: sub-base with 16 passive inputs.

■ **ABE 7E16SPN20**: sub-base with 16 passive outputs.

■ **ABE 7E16SPN22**: sub-base with 16 passive outputs.

- individual fuse protection for each output (0.315 A),
- LED indication
- blade disconnecter for breaking the 0 V common.

■ **ABE 7E16SRM20**: sub-base with 16 soldered relay outputs

- electromechanical relays (1N/O 24 V --- / 250 V \sim , 3 A) on 16 outputs for adapting the current or voltage signal (1 x 5 A common/4 channels)

Optional terminal blocks

■ **ABE 7BV20TB**

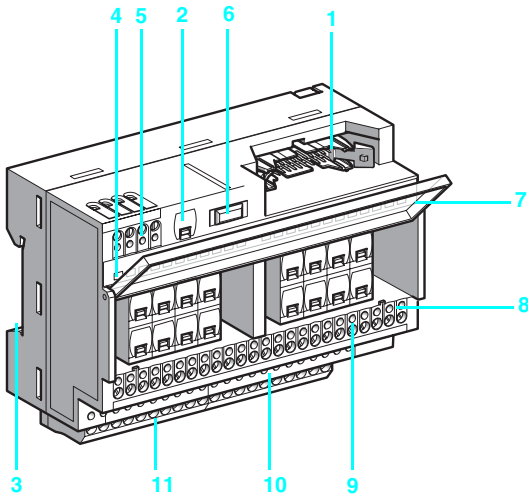
- 12 shunted screw terminals for the input common,
- 8 shunted screw terminals for the output common.

■ **ABE 7BV20**

- 20 shunted screw terminals for connection of a single common.

Connection interfaces

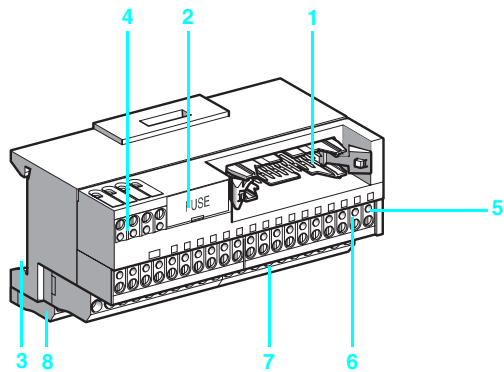
Advantys™, Telefast® pre-wired system for Twido®
I/O connection sub-bases



Description

Connection sub-bases ABE 7B20M●●●●, ABE 7E16SRM20 and ABE 7E16SPN22

- 1 HE 10 connector (20-way for ABE 7E16●●●●●, 26-way for ABE 7B20●●●●●).
- 2 Fuse for the 24 V \equiv supply circuit.
- 3 Rail mounting.
- 4 LED for channel indication (only on ABE 7B20MPN22 and ABE 7E16SPN22).
- 5 24 V \equiv power supply terminal block.
- 6 Blade disconnect on 0 V \equiv (only on ABE 7B20MPN22 and ABE 7E16SPN22).
- 7 Legend holder cover: customer marking on outside and sub-base wiring scheme on inside, providing access to fuses per channel (only on ABE 7B20MPN22 and ABE 7E16SPN22).
- 8 Test point for \varnothing 2.3 mm (0.09") plug.
- 9 Upper terminal block for connection of signals.
- 10 Lower terminal block for connection of commons.
- 11 Optional snap-on terminal block with 20 screw terminals.

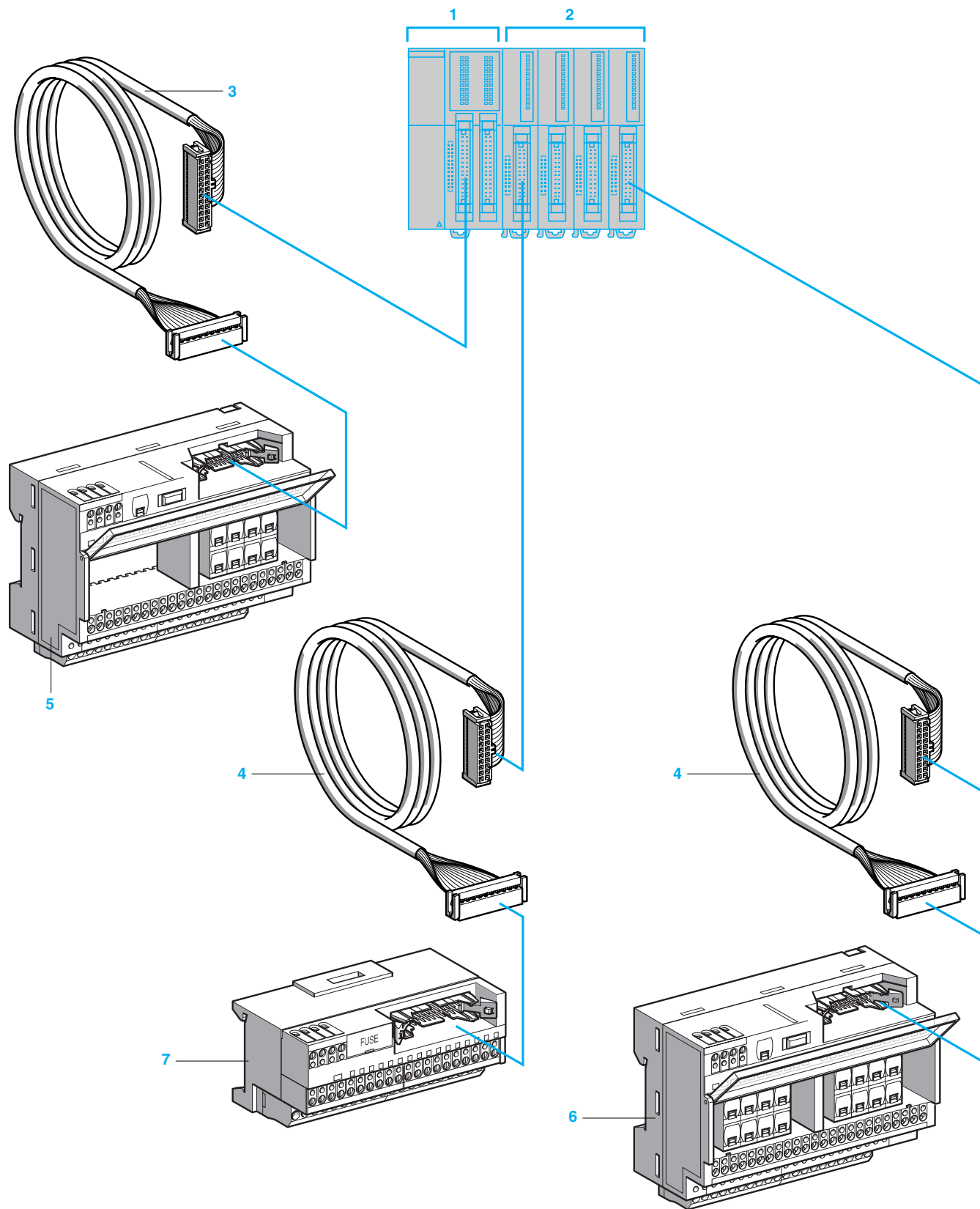


Connection sub-bases ABE 7E16EPN20 and ABE 7E16SPN20

- 1 HE 10 connector, 20-way,
- 2 Fuse for the 24 V \equiv supply circuit.
- 3 Rail mounting.
- 4 24 V \equiv power supply terminal block.
- 5 Test point for \varnothing 2.3 mm (0.09") plug.
- 6 Upper terminal block for connection of signals.
- 7 Lower terminal block for connection of commons.
- 8 Optional snap-on terminal block with 20 screw terminals.

Connection interfaces

Advantys™, Telefast® pre-wired system for Twido®
Pre-wired solutions



Presentation (continued)

- 1 Modular base controller with 26-way HE 10 connectors. The modular sizes available are 20 or 40 I/O.
- 2 Input and output modules with 20-way HE 10 connectors. The modular sizes available are 16 or 32 I/O.
- 3 Cable (ABF T26B●●●) equipped with a 26-way HE 10 connector at each end. This cable is available in 0.5, 1 and 2 metre lengths (AWG 28/0.08 mm²).
- 4 Cable (ABF T20E●●●) equipped with a 20-way HE 10 connector at each end. This cable is available in 0.5, 1, 2 and 3 metre lengths (AWG 28/0.08 mm²).
- 5 20 channel sub-base (ABE 7B20MPN2● or ABE 7B20MR20) for modular base controllers.
- 6 16 channel sub-base (ABE 7E16SPN22 or ABE 7E16SRM20) for output extension modules.
- 7 16 channel sub-base (ABE 7E16EPN20 or ABE 7E16SPN20) for input or output extension modules.

Compatibility with modular base controllers and I/O modules

| | Modular base controllers | Discrete I/O modules | |
|---|---|--|--|
| | Inputs/outputs | Inputs | Outputs |
| Incorporated in Twido programmable controllers | TWD LMDA 20DTK (12 I/8 O) TWD LMDA 40DTK (24 I/16 O) | TWD DDI 16DK (16 I) TWD DDI 32DK (32 I) | TWD DDO 16TK (16 O) TWD DDO 32TK (32 O) |
| Terminal block types | HE 10 connector, 26-way | HE 10 connector, 20-way | |
| Connection to Twido programmable controller | ABF T26B●●● (HE 10, 26-way) | ABF T20E●●● (HE 10, 20-way) | |

Passive connection sub-bases

| | | | | | |
|-------------|----------------------|--|--|--|--|
| 20 channels | ABE 7B20MPN2● | | | | |
| 16 channels | ABE 7E16EPN20 | | | | |
| | ABE 7E16SPN2● | | | | |

Output adapter bases

| | | | | | |
|-------------|----------------------|--|--|--|--|
| 20 channels | ABE 7B20MRM20 | | | | |
| 16 channels | ABE 7E16SRM20 | | | | |

Environment characteristics

| | | | | | |
|---|----------------------------------|-----------------|---|-----------------|--|
| Product certifications | | | UL, CSA | | |
| Degree of protection | Conforming to IEC 60529 | | IP 20 | | |
| Protective treatment | | | "TC" | | |
| Resistance to incandescent wire | Conforming to IEC 60695-2-11 | °C | 750 (+1383 °F): extinction < 30 s | | |
| Shock resistance | Conforming to IEC 60068-2-27 | ms | 11 (half sine wave) 15 gn (acceleration) | | |
| Vibration resistance | Conforming to IEC 60068-2-6 | Hz | 10...150 2 gn (acceleration) | | |
| Resistance to electrostatic discharge | Conforming to IEC 61000-4-2 | | Level 3 | | |
| Resistance to radiated fields | Conforming to IEC 61000-4-3 | V/m | 10 (80 MHz to 2 GHz), level 3 | | |
| Immunity to fast transient voltage | Conforming to IEC 61000-4-4 | | Level 3 | | |
| Surge withstand | Conforming to IEC 61000-4-5 | | 1.2 x 50 µs; Shielded communication cable 1KVCM 2 Ω | | |
| Ambient air temperature | Conforming to IEC 61131-2 | °C | Operation: - 5...+ 60 (+23...+140 °F) | | |
| | | °C | Storage: - 40...+ 80 (-40...+176 °F) | | |
| Dielectric test voltage (for 1 minute) | Terminals/mounting rails | kV | 2 | | |
| Overvoltage category | Conforming to IEC 60664-1 | | Category II | | |
| Degree of pollution | Conforming to IEC 60664-1 | | 2 | | |
| Mounting | Conforming to IEC 60715 | | On standard D rail, height 15 mm (0.59"), width 35 mm (1.37") | | |
| Connection | Flexible cable without cable end | mm ² | 1 x 0.14...2.5 | – | |
| | | AWG | 1 x 26...14 | – | |
| | Flexible cable with cable end | mm ² | 1 x 0.09...1.5 | 2 x 0.09...0.75 | |
| | | AWG | 1 x 28...16 | 2 x 28...20 | |
| | Solid cable | mm ² | 1 x 0.14...2.5 | 2 x 0.12...1.5 | |
| | | AWG | 1 x 26...12 | 2 x 28...16 | |
| Tightening torque | | Nm | 0.6 (5.3 lb-in, with 3.5 mm flat screwdriver) | | |

Supply characteristics (controller side)

| | | | |
|--|---------------------------|------------|-------------------|
| Supply voltage | Conforming to IEC 61131-2 | V \equiv | 19...30 (Un = 24) |
| Maximum supply current per sub-base | | A \equiv | 2 |
| Voltage drop on supply fuse | | V \equiv | 0.3 |
| Supply overload and short-circuit protection by quick-blow fuse (included) | | A | 2 |

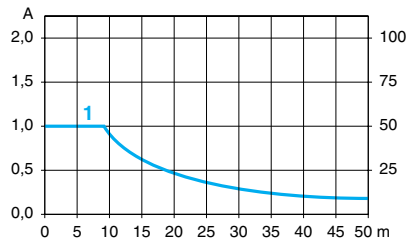
Characteristics of the control circuit for 1 channel (sensor/controller side)

| Sub-base type | ABE 7 | Passive connection sub-bases for discrete signals | | | Connection sub-bases with soldered relays | |
|---|---------------------------|---|--------------------------|-----------|---|----------|
| | | B20MPN2● | E16EPN20 | E16SPN2● | B20MRM20 | E16SRM20 |
| Number of channels | Passive input | 12 | 16 | – | 12 | – |
| | Passive output | 8 | – | 16 | – | – |
| | Solid state output | – | – | – | 2 | – |
| | Relay output | – | – | – | 6 | 16 |
| Rated voltage Ue | | V \equiv | 24 | | | |
| Min/max voltage | Conforming to IEC 61131-2 | V \equiv | 20.4/26.4 | 20.4/28.8 | 19/30 | |
| Internal current per channel at Ue | Passive input | mA | – | – | | |
| | | | (3.2 for ABE 7 B20MPN22) | | | |
| | Passive output | mA | – | – | – | – |
| | | | (3.2 for ABE 7 B20MPN22) | | (3.2 for ABE 7 E16SPN22) | |
| State 1 guaranteed | Solid state output | mA | – | – | 4.5 | – |
| | Relay output | mA | – | – | 9 | – |
| State 0 guaranteed | Solid state output | V/mA | – | – | 16/5.5 | – |
| | Relay output | V | – | – | 16.8 | – |
| Conformity | Conforming to IEC 61131-2 | | Type 1 | Type 1 | – | Type 1 |
| | | | | | | – |

| Output circuit characteristics (preactuator side) | | | | | | |
|--|-------------------------|---|--------------------------|----------|---|--------------------------|
| Sub-base type | | Passive connection sub-bases for discrete signals | | | Connection sub-bases with soldered relays | |
| ABE 7 | | B20MPN2● | E16EPN20 | E16SPN2● | B20MRM20 | E16SRM20 |
| Number of channels | Passive output | 8 | – | 16 | – | – |
| | Solid state output | – | – | – | 2 | – |
| | Relay output | – | – | – | 6 | 16 |
| Contact arrangement | | 1 N/O relay | | | | |
| Rated voltage at Ue | Passive output | V \equiv | 24 | – | – | – |
| | Solid state output | V \equiv | – | – | 24 | – |
| | Relay output | V \equiv | – | – | – | 5...30 |
| | | V \sim | – | – | – | 110...250 |
| Current switched per I/O channel | Passive input/output | mA | 15/300 | 15/– | –/100 | 15/– |
| | Solid state output | A | – | – | – | 2 |
| | Relay output | A | – | – | – | 3 |
| Maximum current per common | Passive output | A | 2 | – | 1.6 | – |
| | Solid state output | A | – | – | – | 4 |
| | Relay output | A | – | – | – | 10 |
| Rated operational current (60 °C max) (for 500 000 operations) | DC 12 | A | – | – | – | 2/3 |
| | DC 13 | A | – | – | – | –/3 |
| | AC 12, relay | A | – | – | – | 2/0.5 |
| | AC 15, relay | A | – | – | – | 2 |
| Minimum current | | mA | – | – | – | 0.4 |
| Rated insulation voltage | | V | Not isolated | | 300 | –/100 |
| Maximum response time | From state 0 to state 1 | Solid state output | ms | – | – | 0.01 |
| | | Relay output | ms | – | – | 5 |
| | From state 1 to state 0 | Solid state output | ms | – | – | 0.4 |
| | | Relay output | ms | – | – | 2.5 |
| Channel fuse protection | | mA | – | – | – | – |
| | | | (315 for ABE 7 B20MPN22) | – | – | (125 for ABE 7 E16SPN22) |

| Other characteristics (at ambient temperature of 20 °C / 68 °F) | | | | | | |
|--|--------------------|---|--------------------------|----------|---|--------------------------|
| Sub-base type | | Passive connection sub-bases for discrete signals | | | Connection sub-bases with soldered relays | |
| ABE 7 | | B20MPN2● | E16EPN20 | E16SPN2● | B20MRM20 | E16SRM20 |
| Permissible leakage current without illuminating the channel LED | | mA | – | – | – | – |
| | | | (1.5 for ABE 7 B20MPN22) | – | – | (1.5 for ABE 7 E16SPN22) |
| Rated impulse withstand voltage (1.2/50) | Solid state output | kV | – | – | – | 2.5 |
| | Relay output | kV | – | – | – | 6 |
| Switching frequency | Solid state output | Hz | – | – | – | 300 |
| | Relay output | Hz | – | – | – | 20 |
| Mechanical durability | | In millions of operating cycles | – | – | – | 20 |

Curves for determining cable type and length according to the current

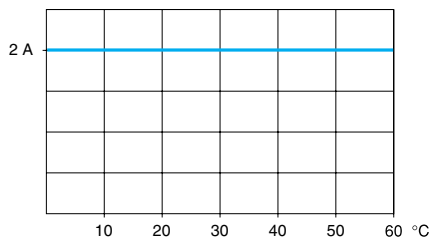
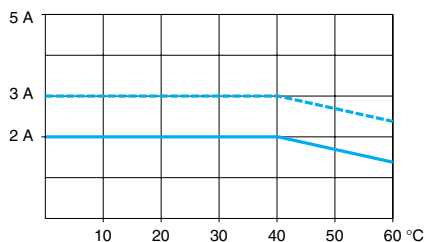


1 Cables ABF T2●●●●● c.s.a. 0.08 mm² (AWG 28)

Temperature derating curves

ABE E11SRM20, ABE 7E16SRM20
6 electromechanical relay outputs

ABE 7B20MR20
2 solid state outputs



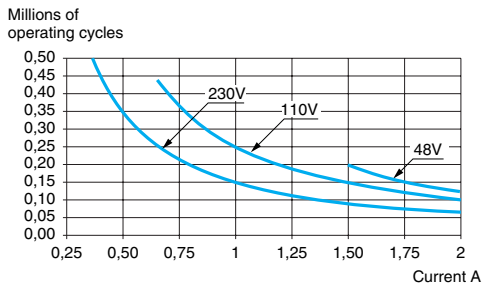
----- 100 % of channels used
————— 50 % of channels used

Electrical durability (in millions of operating cycles, conforming to IEC 60947-5-1)

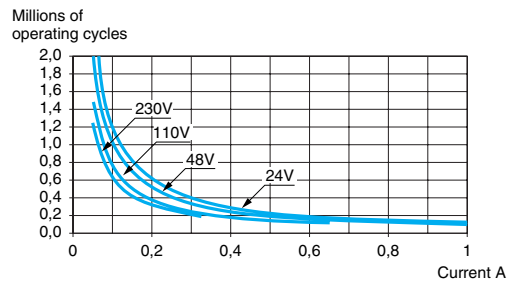
ABE 7B20MRM20 and ABE 7E16SRM20

d.c. loads

DC 12 curves (1)

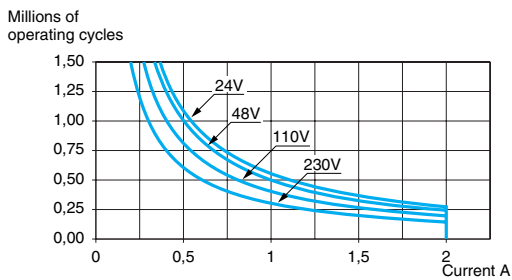


DC 13 curves (2)

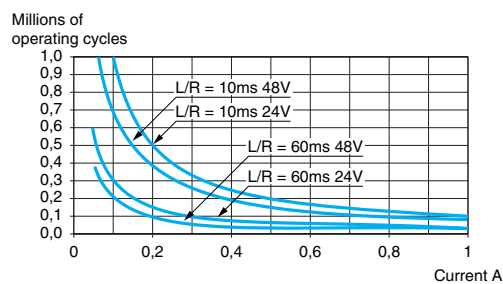


a.c. loads

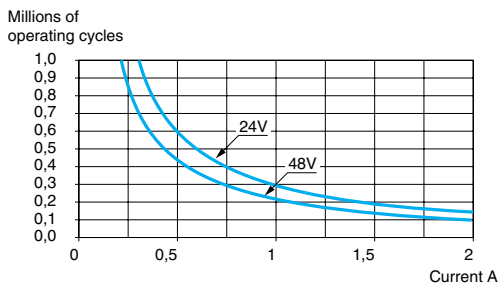
AC 12 curves (3)



AC 14 curves (4)



AC 15 curves (5)



(1) DC 12: control of resistive loads and of solid state loads isolated by optocoupler, $L/R \leq 1$ ms.

(2) DC 13: control of electromagnets, $L/R \leq 2 \times (U_e \times I_e)$ in ms, U_e : Rated operational voltage, I_e : rated operational current (with a protective diode on the load, DC12 curves must be used with a coefficient of 0.9 applied to the number in millions of operating cycles)

(3) AC 12: control of resistive loads and of solid state loads isolated by optocoupler, $\cos \phi \geq 0.9$.

(4) AC 14: control of small electromagnetic loads ≤ 72 VA, make: $\cos \phi = 0.3$, break: $\cos \phi = 0.3$.

(5) AC 15: control of electromagnetic loads > 72 VA, make: $\cos \phi = 0.7$, break: $\cos \phi = 0.4$.

Connection interfaces

Advantys™, Telefast® pre-wired system for

Twido®

Connection sub-bases



ABE 7B20MPN20



ABE 7E16EPN20



ABE 7E16SRM20

For Twido modular base controllers

| Number of I/O | Number, type of input | Number, type of output | Compatibility | LED per channel | Fuse | Reference | Weight lb (kg) |
|---------------|-----------------------|---|--------------------------------|-----------------|------|---------------|-------------------|
| 20 | 12, sink 24 V ~ | 8, source 24 V ~ | TWD LMDA20DTK/ LMDA40DTK | No | No | ABE 7B20MPN20 | 0.947 (0.430) |
| | | | | Yes | Yes | ABE 7B20MPN22 | 0.947 (0.430) |
| | 12, sink 24 V ~ | 2, source 24 V ~, 2 A and 6, relay 24 ~ / 250 V ~, 3 A | TWD LMDA20DTK/ LMDA40DTK | No | No | ABE 7B20MRM20 | 0.947 (0.430) |

For Twido extension modules

| Number of inputs | Type of input | Compatibility | LED per channel | Fuse | Reference | Weight lb (kg) |
|-------------------|------------------------------|----------------------------|-----------------|------|---------------|-------------------|
| 16 | Sink 24 V ~ | TWD DDI16DK/ DDI32DK | No | No | ABE 7E16EPN20 | 0.947 (0.430) |
| Number of outputs | Type of output | Compatibility | LED per channel | Fuse | Reference | Weight lb (kg) |
| 16 | Source 24 V ~ | TWD DDO16TK/ DDO32TK | No | No | ABE 7E16SPN20 | 0.99 (0.450) |
| | | | Yes | Yes | ABE 7E16SPN22 | 0.99 (0.450) |
| | Relay 24 ~ / 250 V ~, 3 A | TWD DDO16TK/ DDO32TK | No | No | ABE 7E16SRM20 | 0.947 (0.430) |

Connection cables for Twido modular base controllers

| Type of signal | Compatibility | Type of connection | | Gauge/ C.s.a. | Length (1) | Reference | Weight lb (kg) |
|-----------------------------|--------------------------------|--------------------|-----------------|------------------|--|-----------------|-------------------|
| | | Twido side | Telefast side | | | | |
| Discrete inputs/ outputs | TWD LMDA20DTK/ LMDA40DTK | HE 10 26-way | HE 10 26-way | 28/ 0.08 | 0.5 | ABF T26B050 | 0.176 (0.08) |
| | | | | | 1.0 | ABF T26B100 | 0.24 (0.110) |
| | | | | | 2.0 | ABF T26B200 | 0.39 (0.180) |
| | | | | | TWD DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK | HE 10 20-way | HE 10 20-way |
| | | | | | 1.0 | ABF T20E100 | 0.176 (0.080) |
| | | | | | 2.0 | ABF T20E200 | 0.31 (0.140) |

Accessories

| Description | Number of shunted terminals | Characteristics | Sold in lcts of | Unit reference | Weight lb (kg) |
|---------------------------------------|-----------------------------|-----------------|-----------------|----------------|-------------------|
| Optional snap-on terminal blocks | 20 | - | 5 | ABE 7BV20 | 0.13 (0.060) |
| | 12 + 8 | - | 5 | ABE 7BV20TB | 0.13 (0.060) |
| Quick-blow fuses 5 x 20, 250 V, UL | - | 0.125 A | 10 | ABE 7FU012 | 0.022 (0.010) |
| | | 0.315 A | 10 | ABE 7FU030 | 0.022 (0.010) |
| | | 1 A | 10 | ABE 7FU100 | 0.022 (0.010) |
| | | 2 A | 10 | ABE 7FU200 | 0.022 (0.010) |

(1) For lengths > 2 m (6.6 ft), please contact us.

Connection interfaces

Advantys™, Telefast® pre-wired system for Twido®
Cables for connection sub-bases and accessories

References (continued)

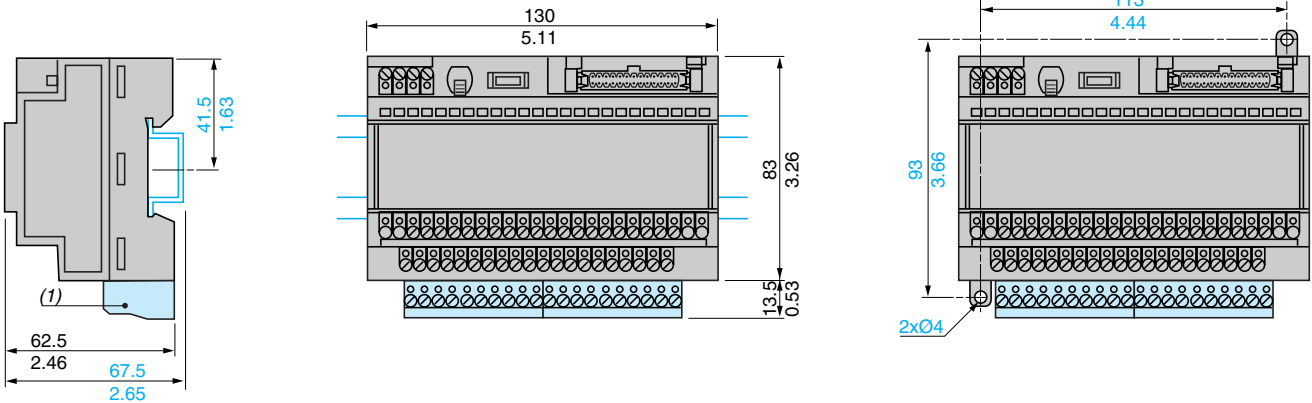
| Separate components | | | | | | | |
|---|--|--|--------------------|--------------|-------------------|--------------------|-----------------|
| Description | Type | Compatibility | Reference | Weight | | | |
| Connectors (sold in lots of 5) | HE 10 female 26-way | TWD LMDA20DTK/ LMDA40DTK | TWD FCN2K26 | – | | | |
| | HE 10 female 20-way | TWD DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK | TWD FCN2K20 | – | | | |
| Screw terminal blocks (sold in lots of 2) | 10-way | TWD DDI●DT/DAI8DT/ DDO8●T/DRA●RT | TWD FBT2T10 | – | | | |
| | 11-way | TWD DMM8DRT/ AMI●●T/ARI8HT | TWD FTB2T11 | – | | | |
| Description | Compatibility | Type of connection | Gauge/ C.s.a. | Length | Reference | Weight | |
| Cables for discrete I/O | TWD LMDA20DTK/ LMDA40DTK | HE 10 26-way | Bare wires | 22/ 0.035 | 3.0 | TWD FCW30M | 0.89 (0.405) |
| | | | | 5.0 | TWD FCW50M | 1.47 (0.670) | |
| | TWD DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK | HE 10 20-way | Bare wires | 22/ 0.035 | 3.0 | TWD FCW30K | 0.89 (0.405) |
| | | | | 5.0 | TWD FCW50K | 1.47 (0.670) | |
| Pre-formed cable, rolled | 20 conductors | – | – | 28/ 0.08 | 20.0 | ABF C20R200 | 2.88 (1.310) |

Dimensions

ABE 7B20MPN20, ABE 7B20MPN22, ABE 7B20MRM20, ABE 7E16SPN22, ABE 7E16SRM20

Mounting on 35 mm rail

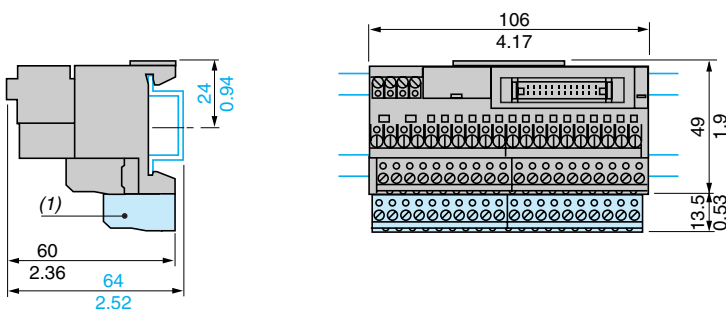
Screw fixing (retractable lugs)



(1) ABE 7BV20, ABE 7BV20TB.

ABE 7E16EPN20, ABE 7E16SPN20

Mounting on 35 mm rail

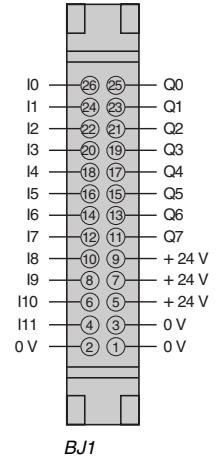
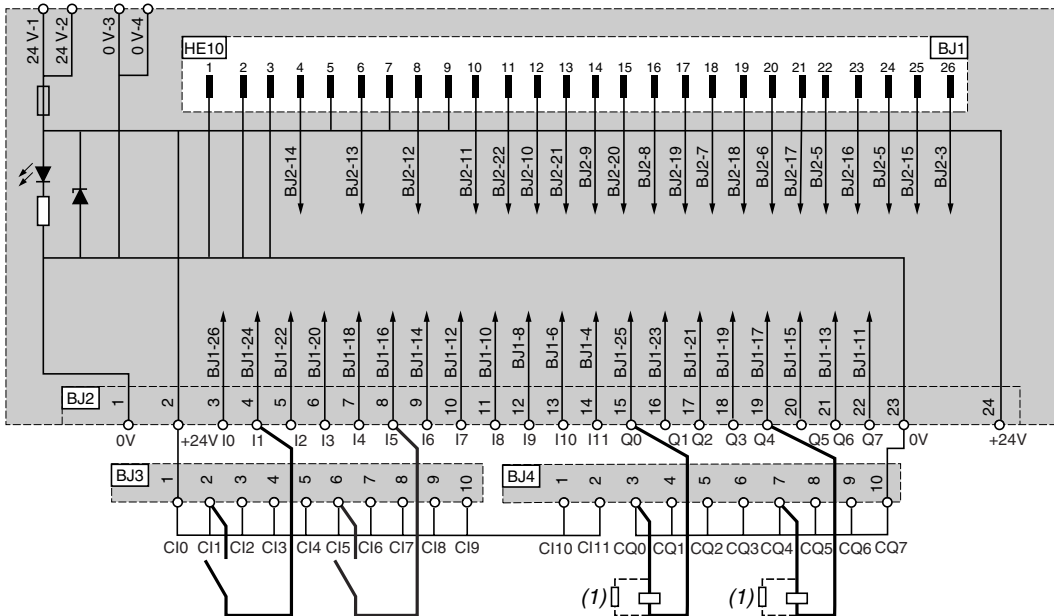


(1) ABE 7BV20, ABE 7BV20TB.

mm
inches

ABE 7B20MPN20

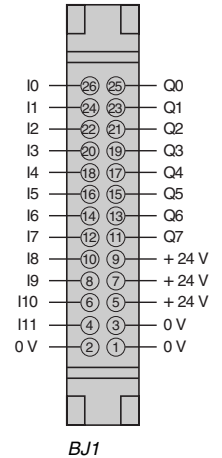
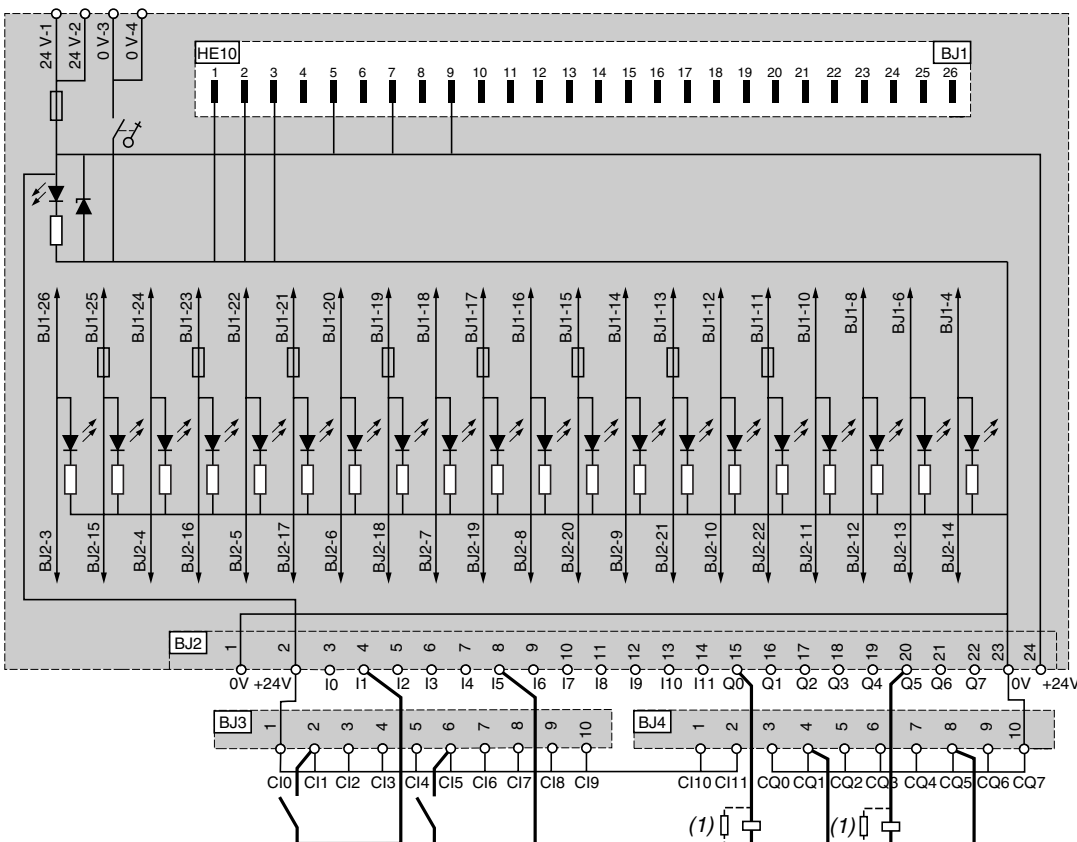
HE10, 26-way



BJ1

ABE 7B20MPN22

HE10, 26-way

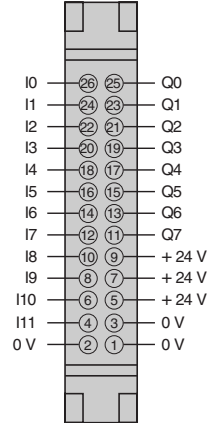
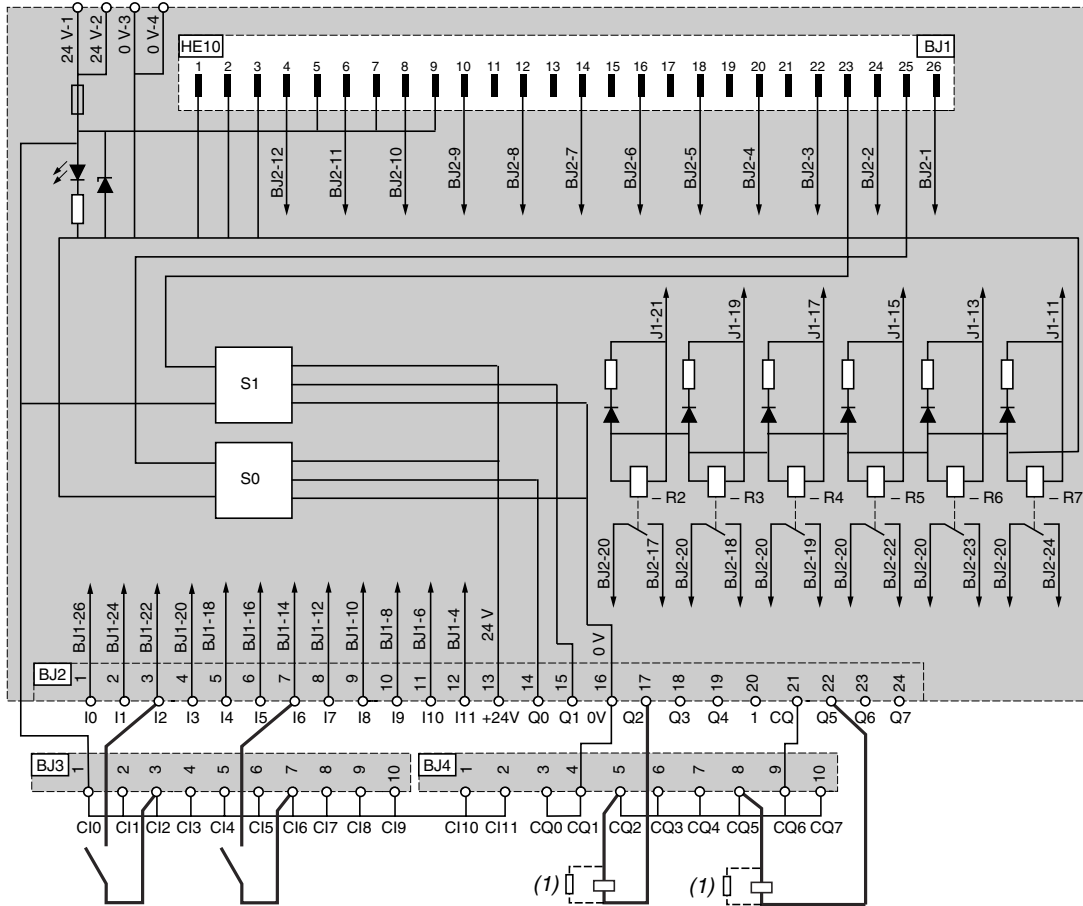


BJ1

(1) Example of output connections.
When connecting an inductive load, include a diode or a varistor.

ABE 7B20MRM20

HE10, 26-way

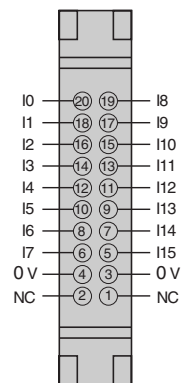
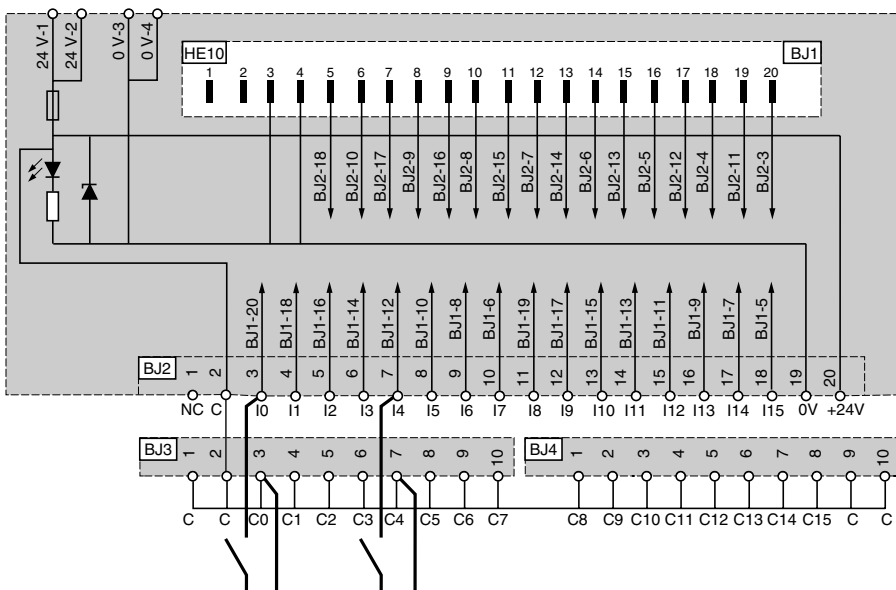


BJ1

(1) Example of output connections.
 When connecting an inductive load, include a diode or a varistor.

ABE 7E16EPN20

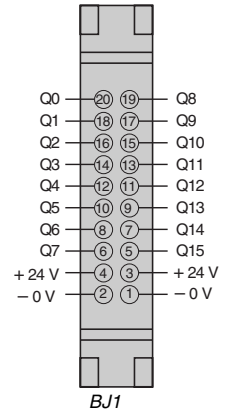
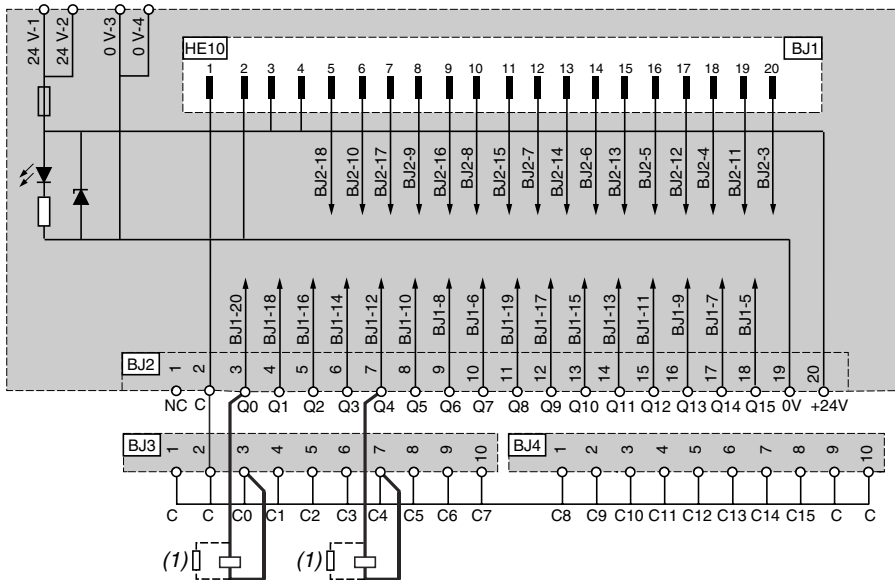
HE10, 20-way



BJ1

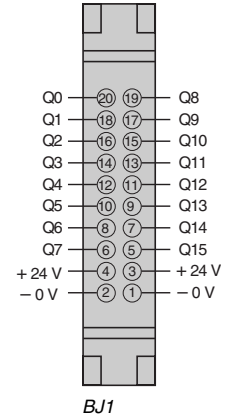
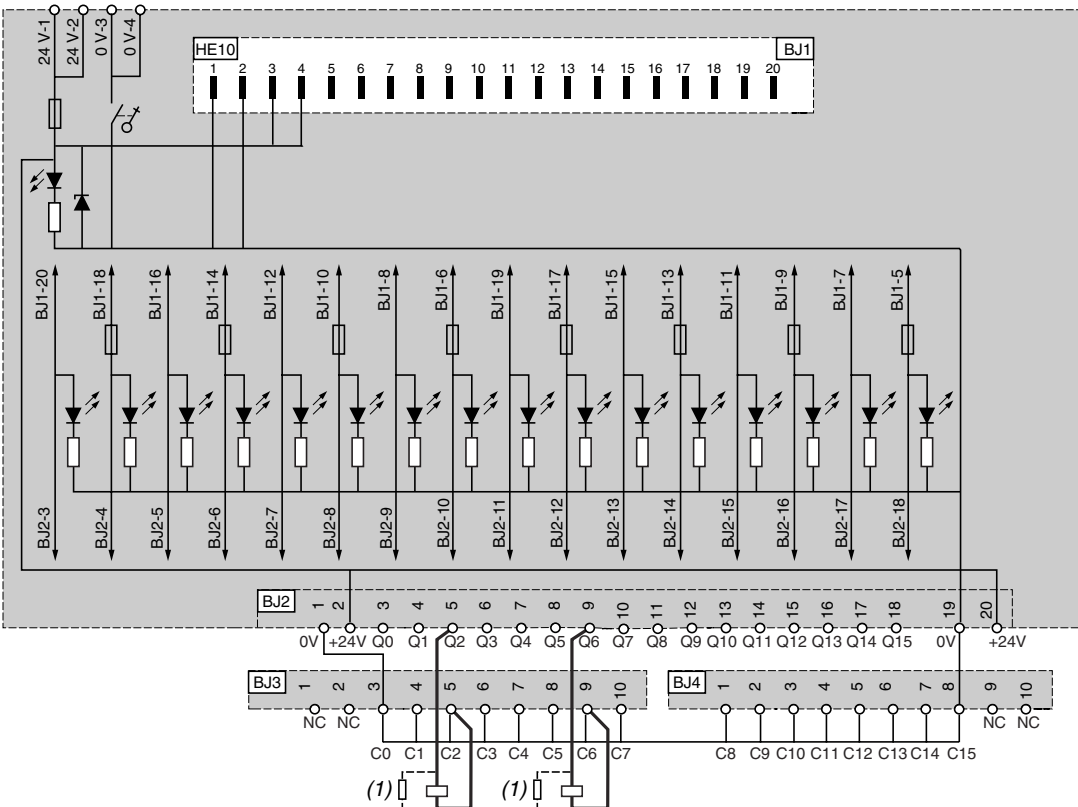
ABE 7E16SPN20

HE10, 20-way



ABE 7E16SPN22

HE10, 20-way

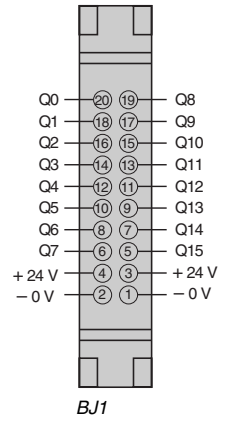
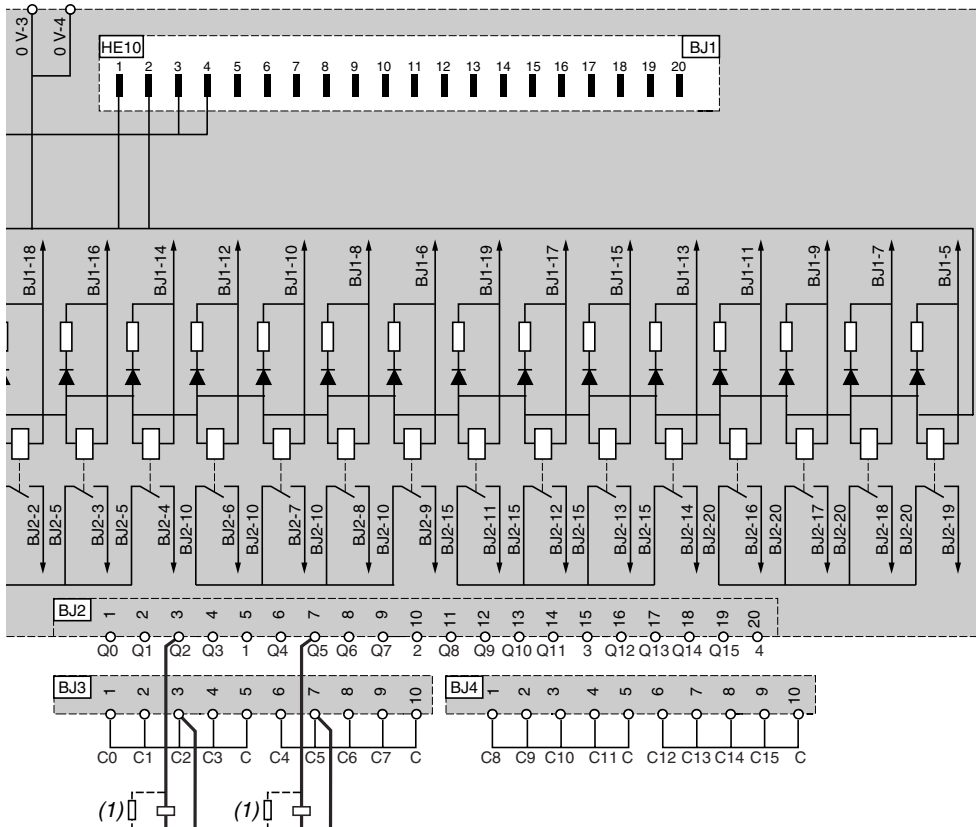


(1) Example of output connections.

When connecting an inductive load, include a diode or a varistor.

ABE 7E16SRM20

HE10, 20-way



(1) Example of output connections.
When connecting an inductive load, include a diode or a varistor.

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